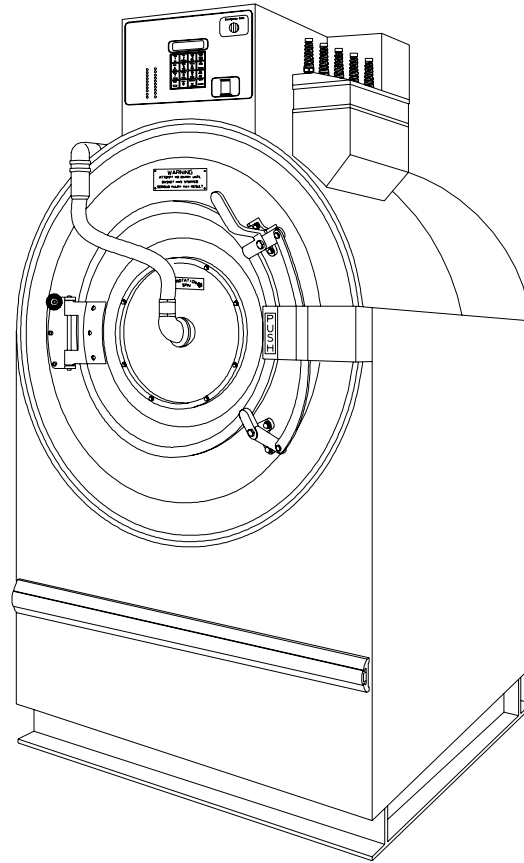


Washer-Extractor

Pocket Hardmount

UW35

2 Speed, 3 Speed and 4 Speed



P005C_F232116

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Parts Ordering Information

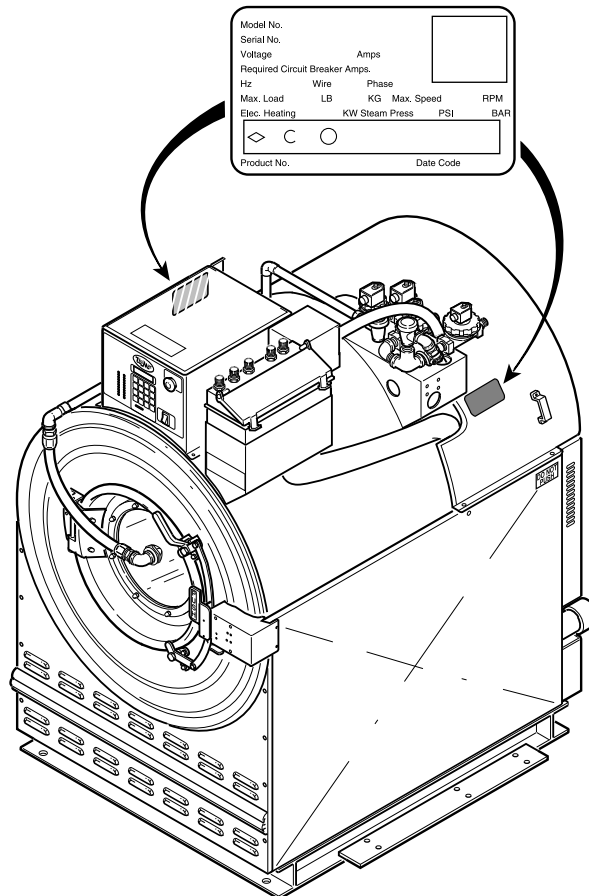
If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin
+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



PHM2506P_F232116

Model Identification

Information in this manual is applicable to these washer-extractor models:

UW35M2
UW35M3
UW35P2
UW35P3
UW35P4
UW35S2
UW35S3

NOTE: This manual applies to models with either 1, 2, 3 or 4 in the 8th position in the model number (e.g. UW35M2U10001)

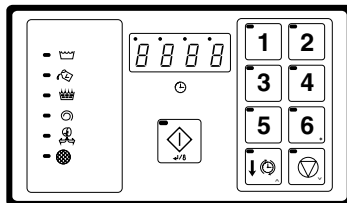
Pocket Hardmount Washer-Extractor Product Overview

1 2 3 4 5 6 7

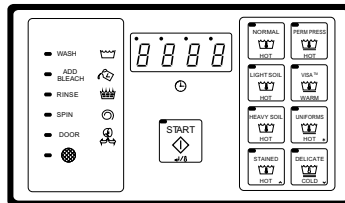
Model No. UW60AMXU80001
 Serial No. 00000000000
 Voltage 200 – 240 Amps 10
 Circuit Breaker 15 Amps
 Hz 50 – 60 Wire 2/3 Phase S 3
 Max. Load 60 LB 27 KG Max. Speed 594 RPM
 Elec. Heating N/A Steam Press. N/A PSI 0.0 BAR

Drawings:

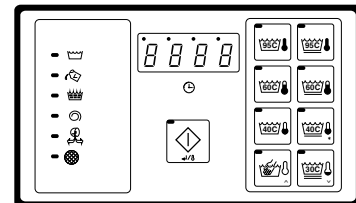
ETL Listed
 Conforms To ANSI/UL Std. 1206, 3rd Ed
 Certified To CAN/CSA Std. C22.2 No.53-1968



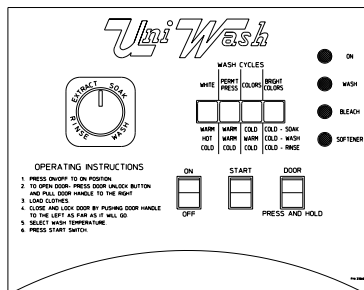
A-Control



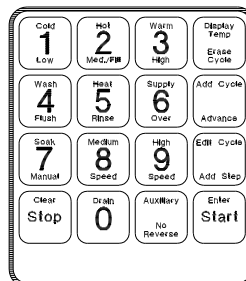
B-Control (Domestic)



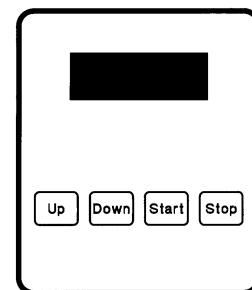
B-Control (International)



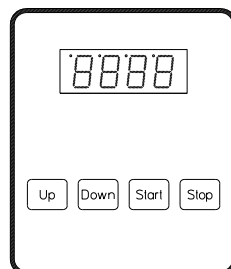
Mechanical Timer



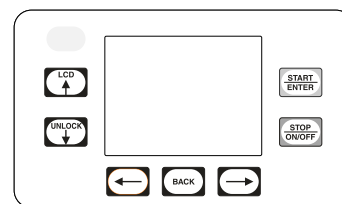
WE-6 Control



S-Computer



V-Computer



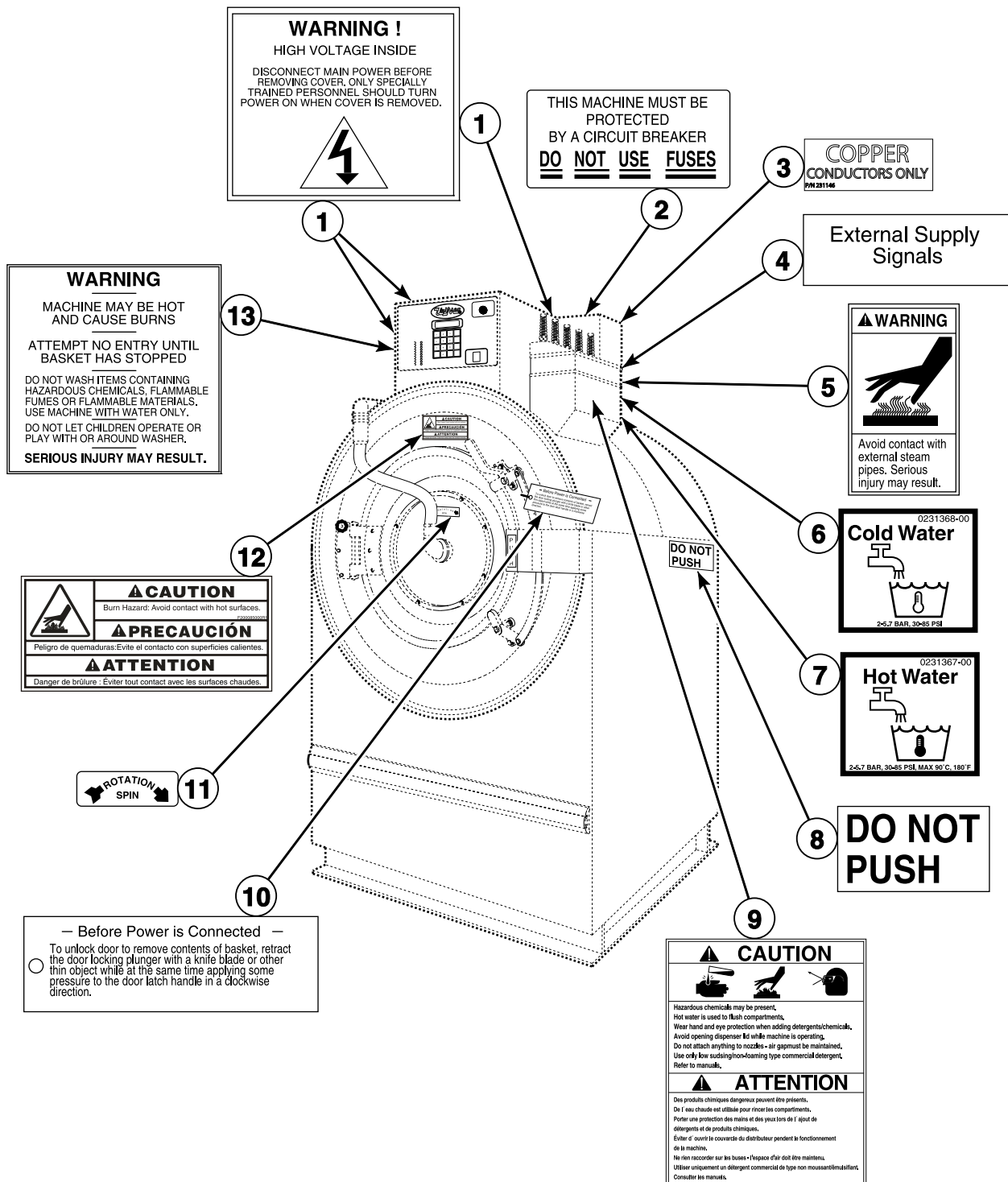
UniLink Control

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Pocket Hardmount Washer-Extractor Product Overview

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	UW
2	-	Capacity (Pounds)	35 60 80 100 125 150
3	-	Control	A (A-Control) B (B-Control) M (Mechanical Timer) P (WE-6 Control) S (S-Computer) V (V-Computer) T (UniLinc Control)
4	-	Speed	2 (2-Speed) 3 (3-Speed) 4 (4-Speed) V (Variable-Speed)
5	-	Voltage	F (440-480/60/3/3) N (440-480/50-60/3/3) O (208-240/60/3/3) P (380-415/60-60/3/3) Q (200-208/220-240/50/60/3ph) R (380-415/440-480/50/60/3ph) X (200-220/220-240/50/60/1-3) Y (208-240/60/1/2)
6	-	OEM	U (Standard Specs)
7	-	Design Series	1-8

Decals

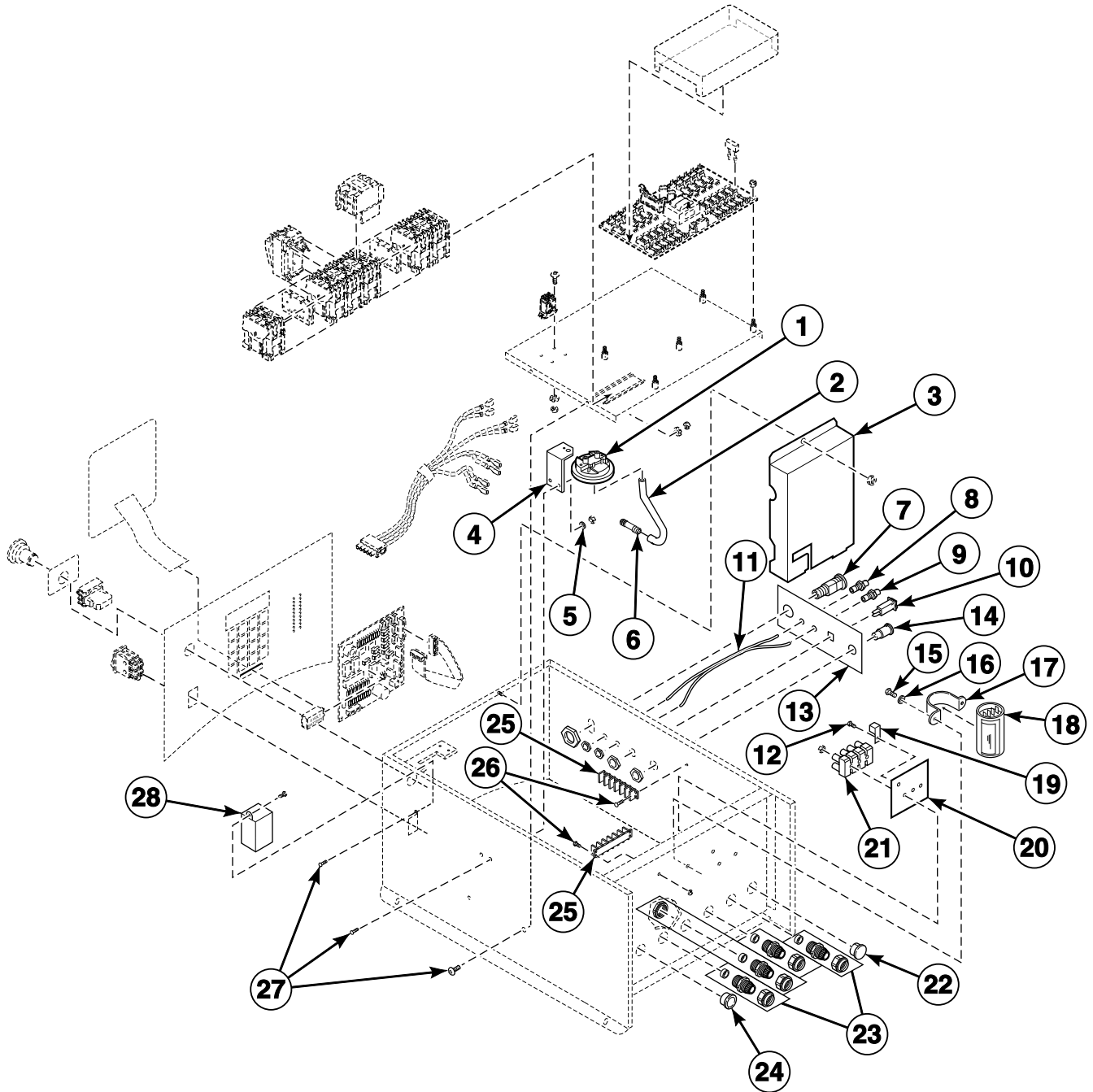


PHM2892P_F232116

Decals

REF	PART NO.	DESCRIPTION	COMMENTS
1	505281	Disconnect Power Warning Label	
2	F230301	This Machine Must Be Protected Decal	
3	F231146	Conductor Decal	
4	F230917-1	External Supply Connection Decal	
5	F231380	Hot Surface Warning Decal	
6	F231368	Cold Water Valve Decal	
7	F231367	Hot Water Valve Decal	
8	F230302	Do Not Push Decal	
9	F231436	Supply Dispenser Hazard Caution Decal	
10	F230501	Before Power Is Connected Tag	
11	F230652	Clockwise Spin Rotation Decal	
12	F200085000	Hot Surface Warning Decal	
13	F231065	Personal Injury Warning Decal	

Control Module - UW35P Models (Drawing 1 of 2)



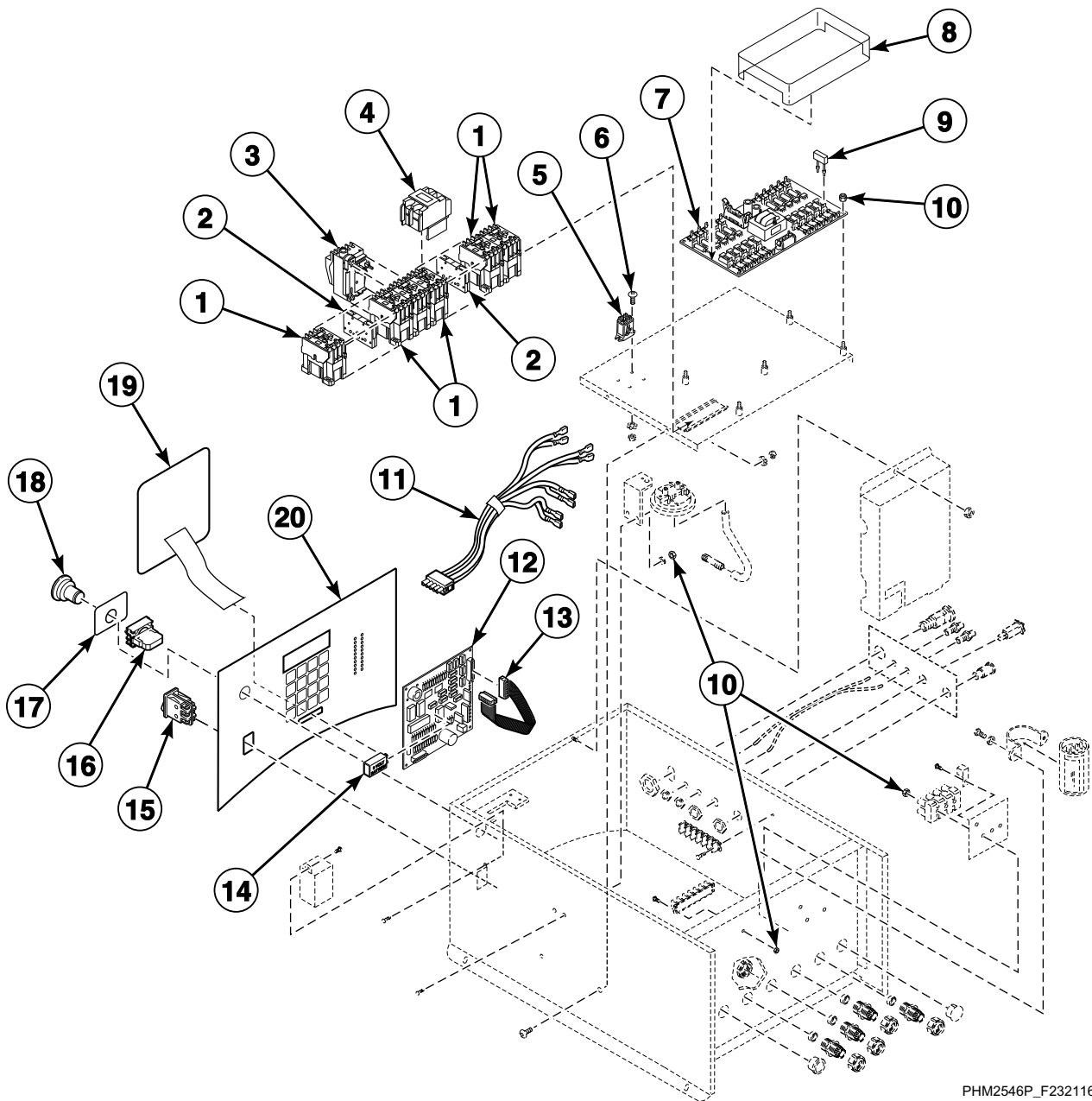
PHM2545P_F232116

Control Module - UW35P Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0340345-10P	Water Level Switch	
2	F422404P	Tubing	
3	F606826	Computer Cover	
4	F630242	Water Level Switch Bracket	
5	F431113	Washer	
6	F422500	Connector	
7	F340800P	Keymode Run/Program Switch	
	F370709	Program Key	A153
8	F140575P	Connector	Gray
9	F140576P	Connector	Blue
10	F350210	Circuit Breaker	2 Amp
11	F604713	Cable Assembly	
12	F430903	Screw	
13	N/A	Switch Mode Decal	
14	F350412	Light	Red; 120 VAC
	F350414	Light	Red; 220 VAC
15	F430916	Screw	1 Phase
16	F430311	Washer	1 Phase
17	F340704	Motor Switch Bracket	1 Phase
18	F340001	Motor Switch	1 Phase; Use with Century motors only
	F340002	Motor Switch	1 Phase; Use with Elmo motors only
19	F140734	Ground Terminal Lug	
20	F230677	Input Power Connector Decal	
21	F140746	Input Power Block	
22	F140527	Plug	
23	F140309	Connector	
24	F140909	Insulator Bushing	
25	F140738	Terminal Strip	
26	F430995	Screw	
27	F430928	Screw	
28	F300203P	Buzzer	120 Volt
	N/A	Buzzer	220 Volt

N/A = Part no longer available

Control Module - UW35P Models (Drawing 2 of 2)



PHM2546P_F232116

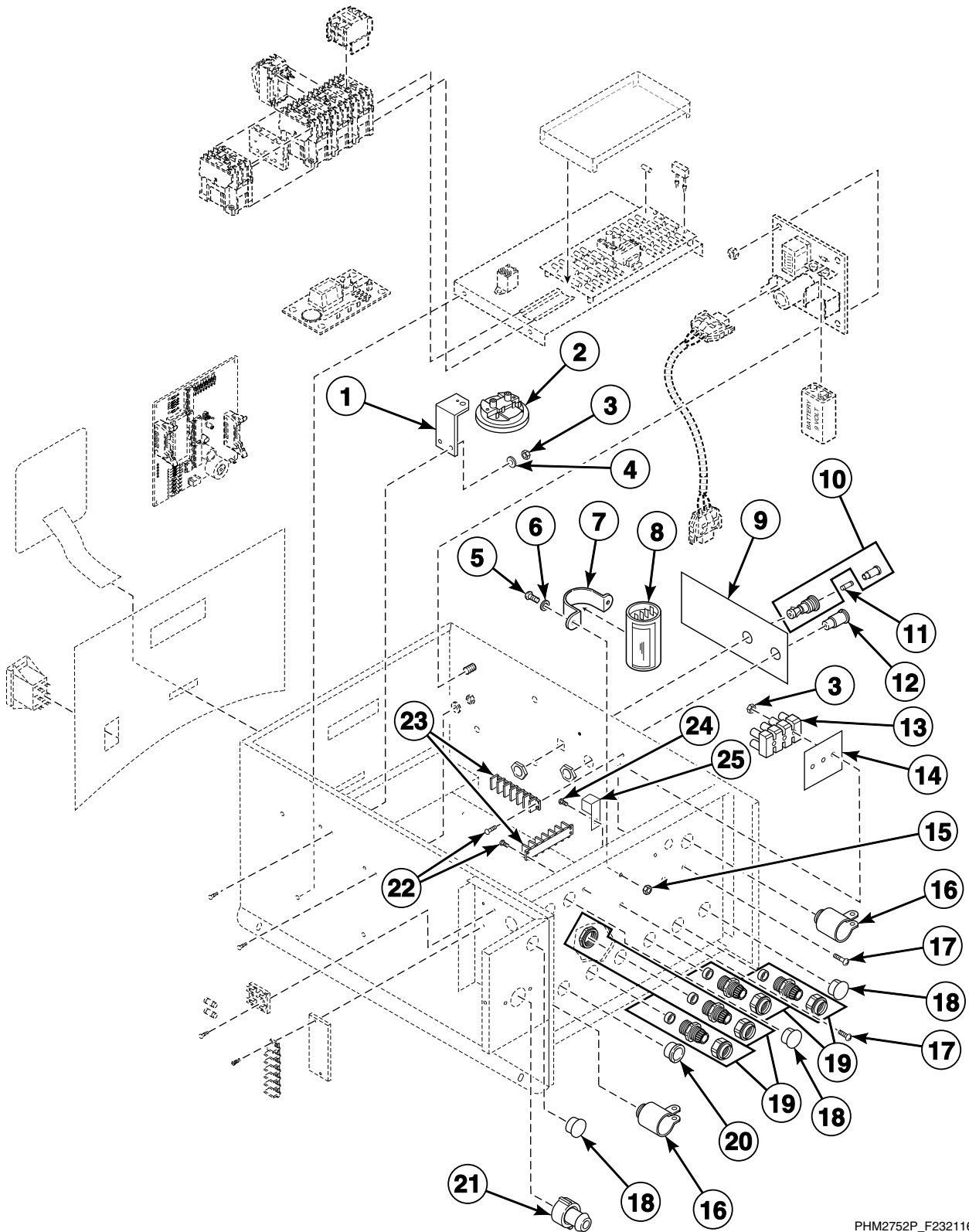
Control Module - UW35P Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F330175P	Contactactor	120 Volt; C16; See note
	F330178P	Contactactor	120 Volt; C23; See note
	F330177P	Contactactor	220 Volt; C16; See note
	F330179P	Contactactor	220 Volt; C23; See note
2	F330186P	Interlock Contactactor	100-NCA-00; See note
3	F8344101P	Overload Contactactor	1 Phase; 193-TAC-16; See note
4	F330185P	Auxiliary Contactactor	100-FA11; See note
5	F330227	Flange Relay	120 Volt
	F330230	Flange Relay	220 Volt
6	F0430165-00	Screw	
7	F0370444-10P	Output CCA	120 Volt
	F8321901P	Output CCA	220 Volt
	F350108	Fuse	1/8 Amp
	F350109	Fuse	1/2 Amp
	F350110	Fuse	1 Amp
8	N/A	Dust Cover	
9	F330217P	RC Network Filter	Includes F140627 Connector and F141022 Connector
10	F431022	Nut	
11	F141870P	Harness Kit	Replaces old style terminal block and ribbon cable; Connects WE-6 computer to components
12	F370534-00P	WE-6 Computer	
13	F140219P	Ribbon Cable	26 pin; 15 inch; Connects WE-6 computer to output cca
14	F191101	Battery	9 Volt
15	F340412	Momentary Switch	
16	F340445	Contact Block Switch	800E-series; Includes F200299500 Contact Block Switch
	F200299500	Contact Block Switch	800E-series
	F200233401	Contact Block Switch	800F-series
17	F231083	Emergency Stop Decal	
18	N/A	Emergency Stop Pushbutton	800E-series; Order F200233700P Emergency Stop Button Kit
	F200233700P	Emergency Stop Button Kit	Used to convert from 800E-series to 800F-series; Includes F200233500 Emergency Stop Pushbutton and F200233401 Contact Block Switch
	F200233500	Emergency Stop Pushbutton	800F-series
19	F230724P	Keypad Decal	
20	F230721	Control Module Decal	

N/A = Part no longer available

NOTE: On 1 Phase models, when replacing the old style spin contactactor, the contactactor overload and auxiliary contactactor must also be replaced.

Control Module - UW35S Models (Drawing 1 of 2)

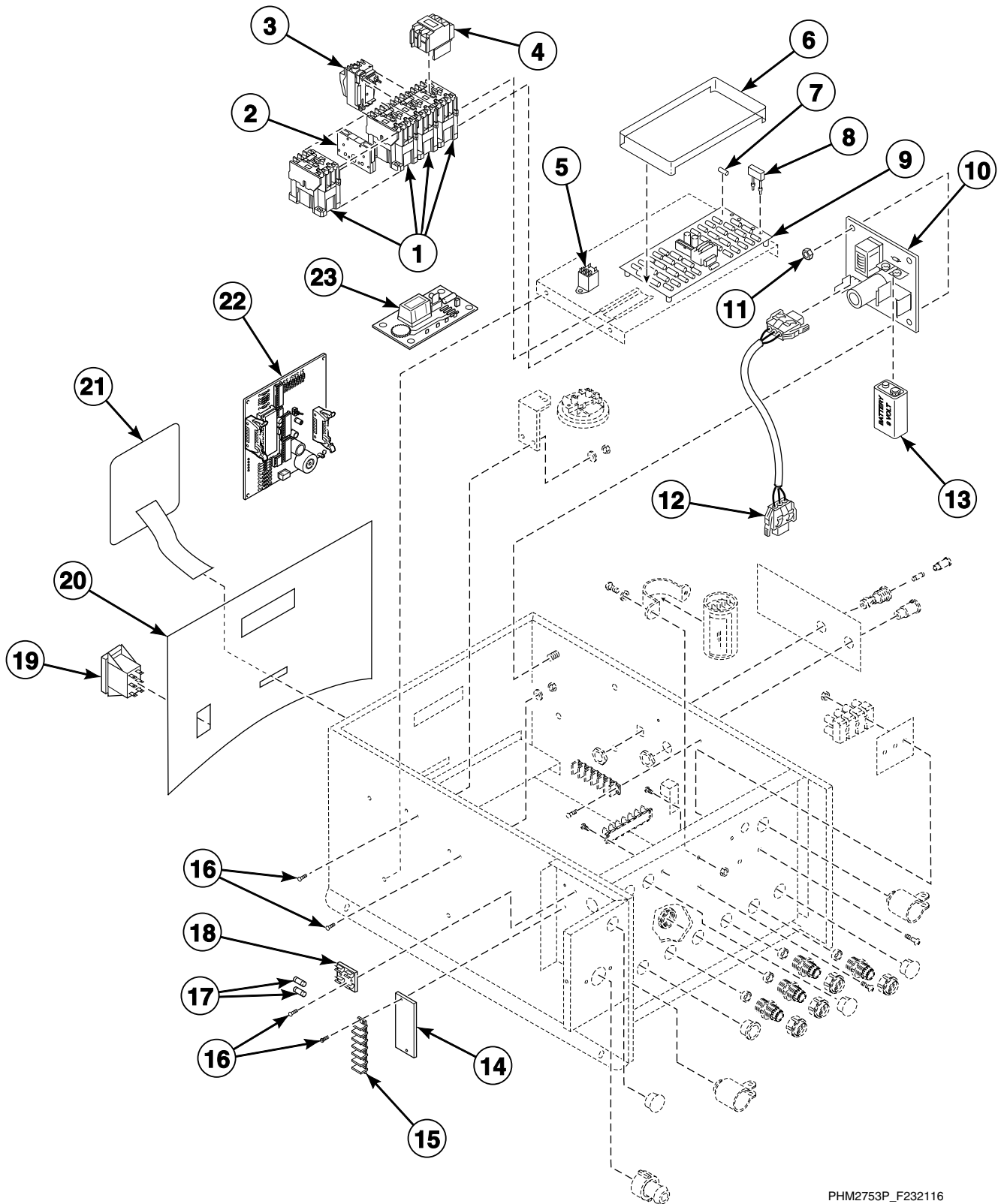


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Control Module - UW35S Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F630242	Water Level Switch Bracket	
2	F0340345-10P	Water Level Switch	
3	F431022	Nut	
4	F431113	Washer	
5	F430916	Screw	1 Phase
6	F430311	Washer	1 Phase
7	F340704	Motor Switch Bracket	1 Phase
8	F340001	Motor Switch	1 Phase; Use with Century motors only
	F340002	Motor Switch	1 Phase; Use with Elmo motors only
9	F230678	Keymode Decal	
10	F350304P	Fuse Holder	
11	F350104	Fuse	2 Amp; Fast blo
12	F350412	Light	120 Volt; Red
	F350414	Light	220 Volt; Red
13	F140746	Input Power Block	
14	F230677	Input Power Connector Decal	
15	F430231	Nut	1 Phase
16	F140311	Squeeze Connector	
17	F430916	Screw	
18	F140527	Plug	
19	F140309	Connector	
20	F140909	Insulator Bushing	
21	F200302	Hose Connector	
22	F430995	Screw	
23	F140738	Terminal Strip	
24	F430903	Screw	
25	F140734	Ground Terminal Lug	

Control Module - UW35S Models (Drawing 2 of 2)



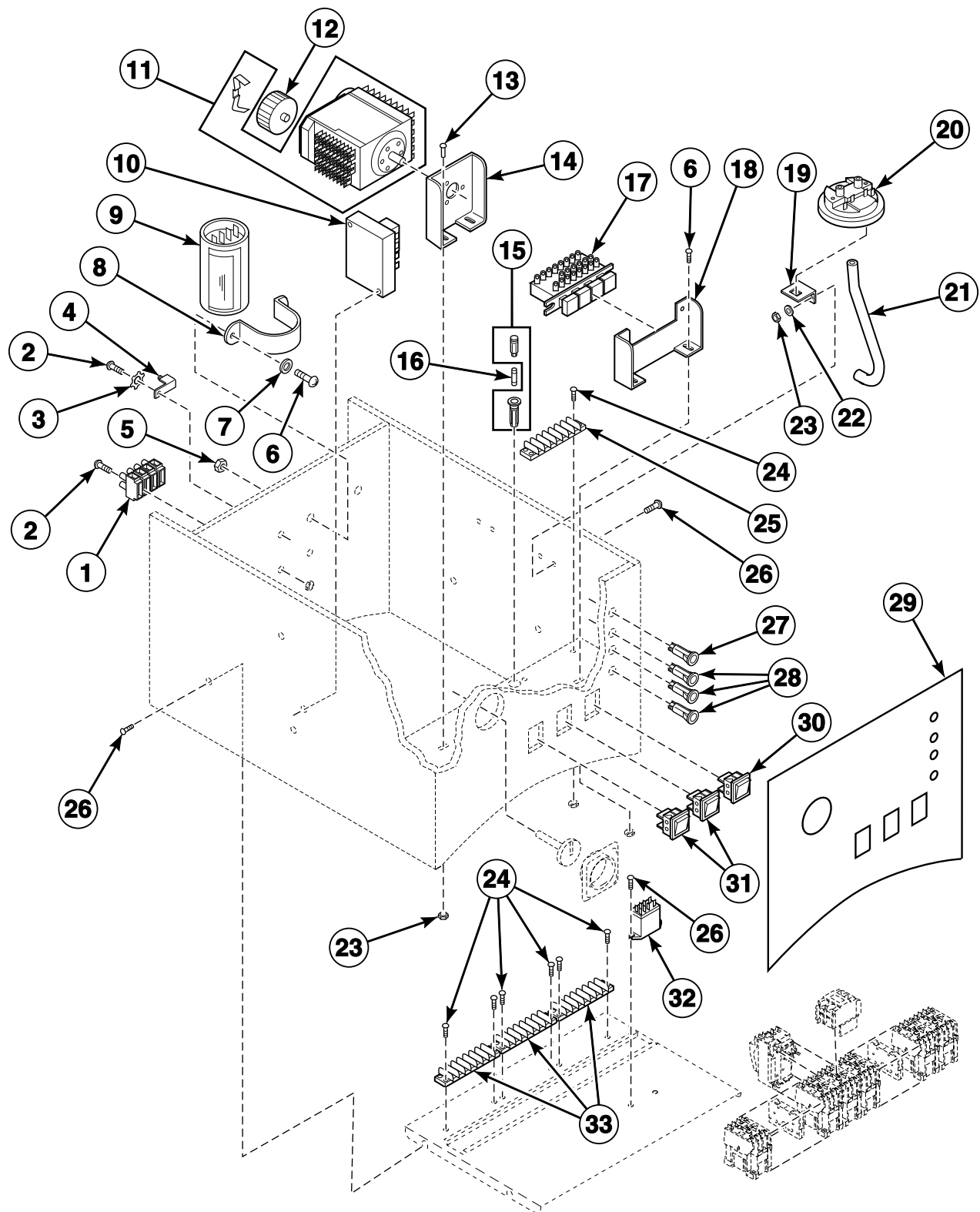
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Control Module - UW35S Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F330175P	Contactors	120 Volt; C16; See note
	F330178P	Contactors	120 Volt; C23; See note
	F330177P	Contactors	220 Volt; C16; See note
	F330179P	Contactors	220 Volt; C23; See note
2	F330186P	Interlock Contactor	100-MCA-00; See note
3	F8344101P	Overload Contactor	1 Phase; 193-TAC-16; See note
4	F330185P	Auxiliary Contactor	100-FA11; See note
5	F330227	Flange Relay	120 Volt
	F330230	Flange Relay	220 Volt
6	F140423	Cover	
7	F350110	Fuse	1 Amp; Slo
	F350109	Fuse	1/2 Amp; Fast
	F350108	Fuse	1/8 Amp; Slo
8	F330217P	RC Network Filter	Includes F140627 Connector and F141022 Connector
9	F370449P	Output Board CCA	120 Volt
	F370450P	Output Board CCA	220 Volt
10	F370529P	Battery Adapter Board	
11	F430231	Nut	
12	F140249	Battery Backup Wire Harness	3 pin
13	F191101	Battery	
14	F230764-7	External Supply Connection Decal	
15	F140738	Terminal Strip	
16	F430928	Screw	
17	F350115	Fuse	3 Amp; Fast
18	F0350312-10	Fuse Holder	
19	F340412	Momentary Switch	
20	F230795	Control Module Decal	
21	F370576P	Keypad	
22	F370555-00P	Computer	
	F140219P	Ribbon Cable	
23	F370437P	Relay CCA	

NOTE: On 1 Phase models, when replacing the old style spin contactor, the contactor overload and auxiliary contactor must also be replaced.

Control Module - UW35M Models (Drawing 1 of 2)



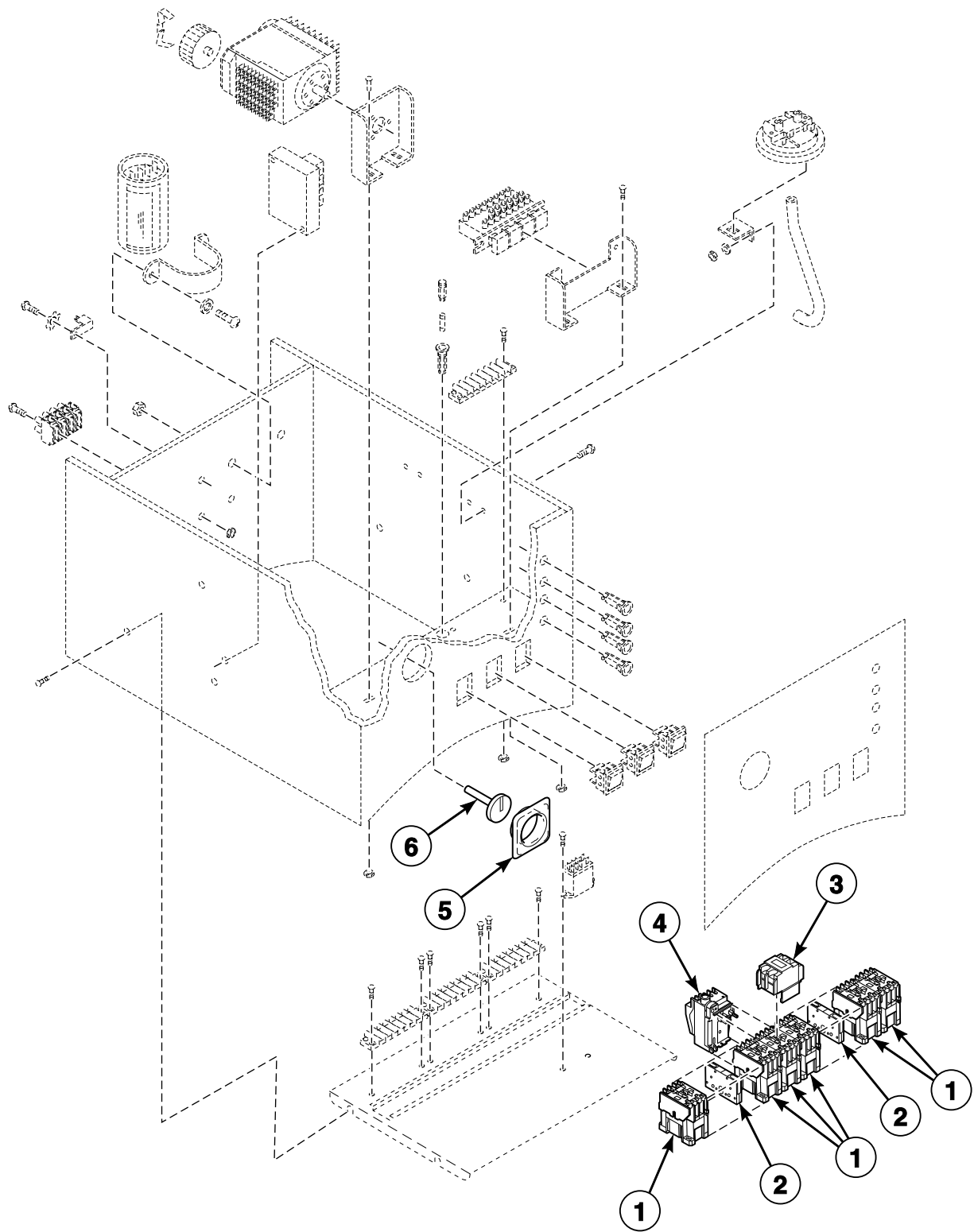
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Control Module - UW35M Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140746	Input Power Block	
2	F430903	Screw	
3	F431113	Washer	
4	F140734	Ground Terminal Lug	
5	F430231	Nut	
6	F430916	Screw	1 Phase
7	F430311	Washer	1 Phase
8	F340704	Motor Switch Bracket	1 Phase
9	F340001	Motor Switch	1 Phase; Use with Century motors only
	F340002	Motor Switch	1 Phase; Use with Elmo motors only
10	F330203	Relay	Door unlock time delay; 30 second; 120 Volt
	F330235	Delay Relay	Door unlock time delay; 30 second; 220 Volt
	N/A	Delay Relay	Spin-coast time delay; 45 second; 120 Volt
	N/A	Delay Relay	Spin-coast time delay; 45 second; 240 Volt
	F370413P	Relay CCA	Spin-coast time delay; 50 second; 120 Volt
	F370414P	Relay CCA	Spin-coast time delay; 50 second; 240 Volt
	F370437P	Relay CCA	Medium-to-high spin time delay; 15 second; 120 Volt
	F370438P	Relay CCA	Medium-to-high spin time delay; 15 second; 240 Volt
11	F160301P	Cycle Timer	120 Volt
	F160304P	Cycle Timer	220 Volt
12	N/A	Motor	120 Volt
	N/A	Motor	220 Volt
13	F430928	Screw	
14	F604214	Mounting Bracket	
15	F350304P	Fuse Holder	
16	F350104	Fuse	2 Amp; Fast
17	F340413	Cycle Selector Switch	Models through 9/97
	F340442	Cycle Selector Switch	Models starting 10/97
18	F604213	Switch Mounting Bracket	
19	F630242	Water Level Switch Bracket	
20	N/A	Water Level Switch	
21	F422404P	Tubing	
22	F430311	Washer	
23	F431022	Nut	
24	F430916	Screw	
25	F140738	Terminal Strip	
26	F430922	Screw	
27	F350412	Light	Red; 120 VAC
	F350414	Light	Red; 220 VAC
28	F350411	Light	Amber; 120 VAC
	F350413	Light	Amber; 220 VAC
29	F230687	Control Module Decal	
30	F340411	Rocker Switch	Red
31	F340412	Momentary Switch	White
32	F330227	Flange Relay	120 Volt
	F330230	Flange Relay	220 Volt
33	F140738	Terminal Strip	

N/A = Part no longer available

Control Module - UW35M Models (Drawing 2 of 2)



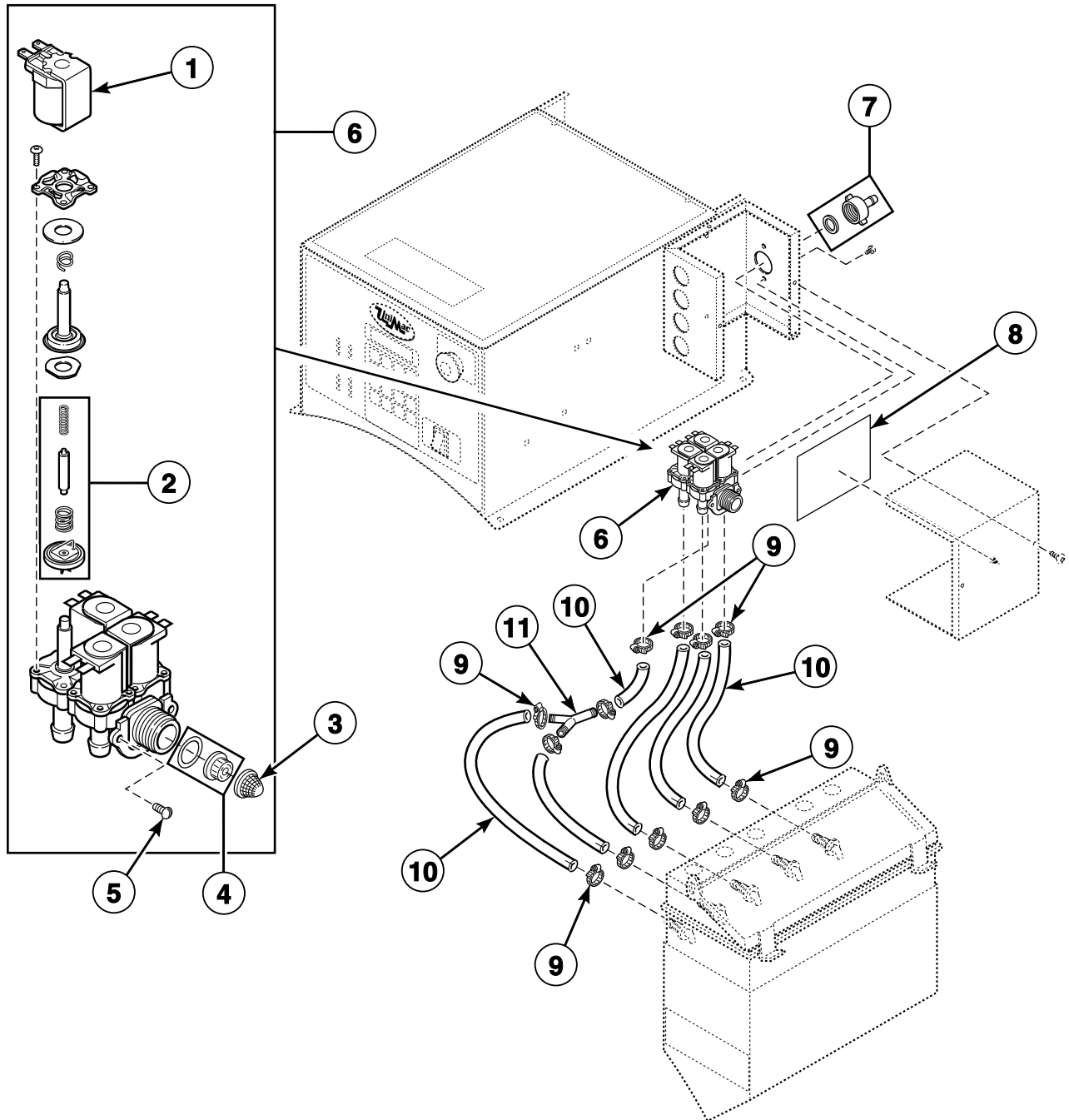
PHM2173P_F232116

Control Module - UW35M Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F330175P	Contactator	120 Volt; C16; See note
	F330178P	Contactator	120 Volt; C23; See note
	F330177P	Contactator	220 Volt; C16; See note
	F330179P	Contactator	220 Volt; C23; See note
2	F330186P	Interlock Contactator	100-NCA-00; See note
3	F330185P	Auxiliary Contactator	100-FA11
4	F8344101P	Overload Contactator	1 Phase
5	F150310	Timer Glass	
6	F150378	Timer Cycle Indicator	

NOTE: On 1 Phase models, when replacing the old style spin contactator, the contactator overload and auxiliary contactator must also be replaced.

Water Supply Valve and Hoses to Supply Dispenser - Mueller Valves



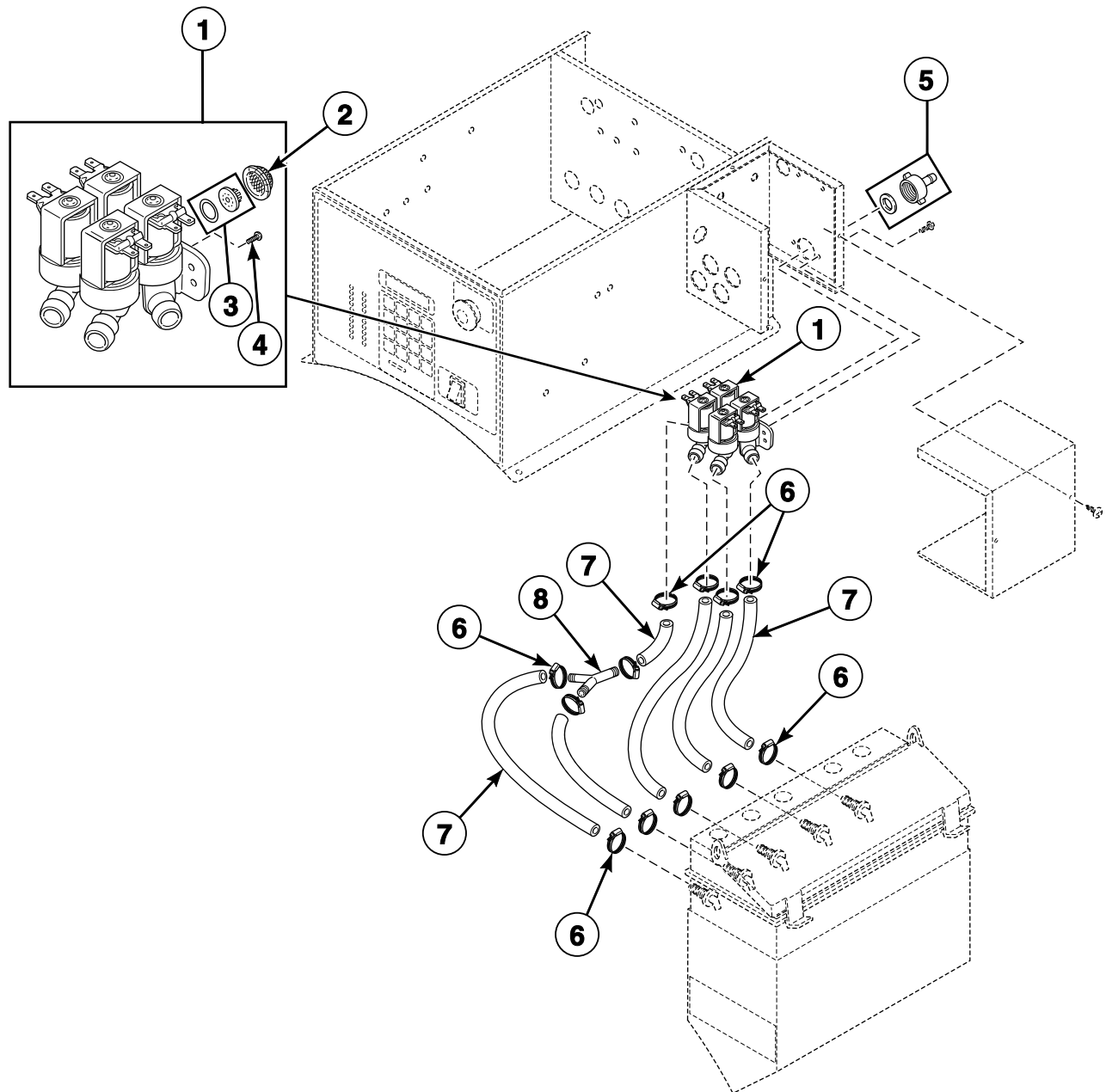
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Water Supply Valve and Hoses to Supply Dispenser - Mueller Valves

REF	PART NO.	DESCRIPTION	COMMENTS
1	F380900	Coil	120 Volt/50 or 60 Hertz
	F380917	Coil	220 Volt
2	N/A	Valve Repair Kit	10 mm
3	F270200	Strainer	
4	N/A	Flow Restrictor	8 liter
5	F430948	Screw	
6	F380715P	4-Way Valve	120 Volt
	F380725P	4-Way Valve	220 Volt
7	F200302	Hose Connector	
8	F230754	Water Valve Assembly Decal	
9	36801	Hose Clamp	No. 6
10	F200110P	Water Hose	
11	F422816	Y Connector	

N/A = Part no longer available

Water Supply Valve and Hoses to Supply Dispenser - Elbi Valves



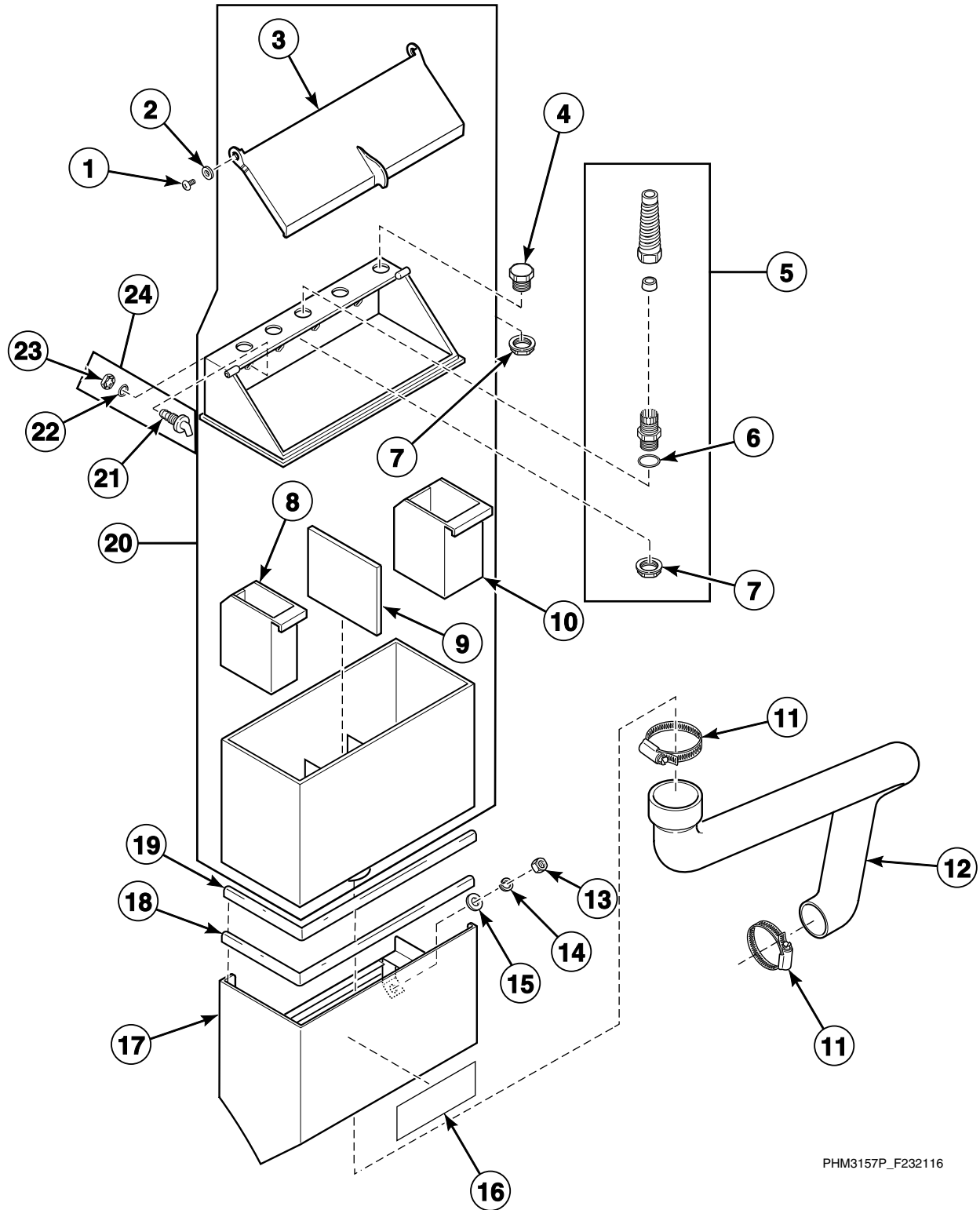
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Water Supply Valve and Hoses to Supply Dispenser - Elbi Valves

REF	PART NO.	DESCRIPTION	COMMENTS
1	F381724P	4-Way Valve	120 Volt
	F381723P	4-Way Valve	220 Volt
	G582P3	Diaphragm and Guide Kit	
2	F270200	Strainer	
3	N/A	Flow Restrictor	8 liter
4	F430948	Screw	
5	F200302	Hose Connector	
6	36801	Hose Clamp	No. 6
7	F200110P	Water Hose	
8	F422816	Y Connector	

N/A = Part no longer available

Supply Dispenser

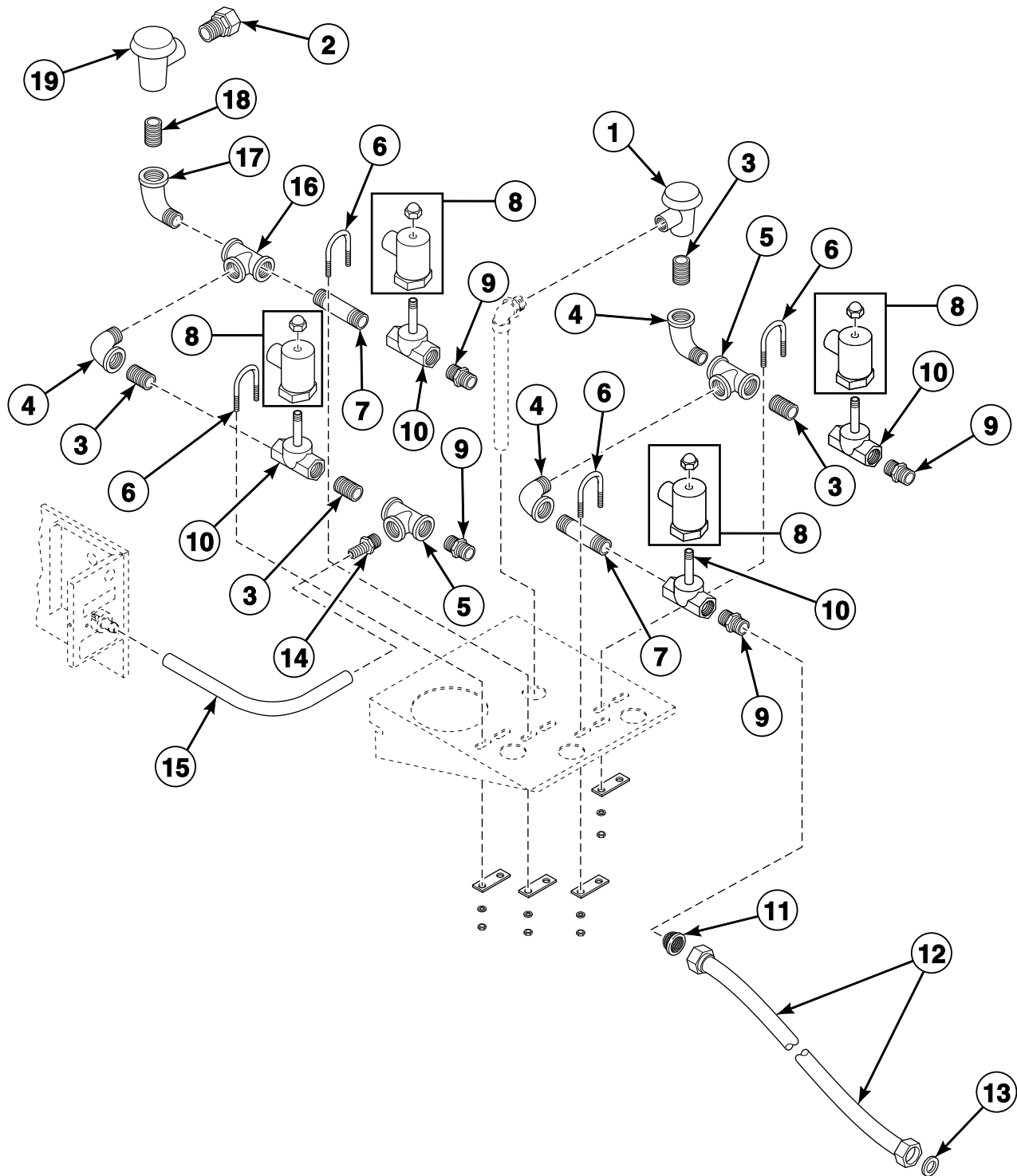


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Supply Dispenser

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430917	Screw	
2	F8195301	Washer	
3	F0150514-00	Dispenser Lid	
4	F190304	Plug Cap	
5	F749802	Strain Relief Adapter Kit	Includes items 6 and 7
6	F170215	O-Ring	
7	F140340P	Strain Relief Connector	
8	F150385	Chemical Supply Cup	20 ounce; 3 required
9	F0150525-00	Supply Dispenser Spacer	
10	F150386	Chemical Supply Cup	32 ounce; 2 required
11	F200213	Hose Clamp	No. 40
12	F150478	Chemical Supply Hose	
13	F431005	Nut	
14	F431100	Washer	
15	F431147	Washer	
16	F231436	Supply Dispenser Hazard Caution Decal	
17	F8024302	Soap Dispenser Shroud Weldment	
18	F170158P	Gasket	
19	F170400RP	Trim	
20	F0150512-00P	Dispenser Assembly	Includes items 3 and 8-10
21	F8322001	Injection Nozzle	
22	F170208	O-Ring	
23	802292	Nut	
24	F730168	Injection Nozzle Kit	Includes items 21-23

Spray and Fill Plumbing - Hays Valves



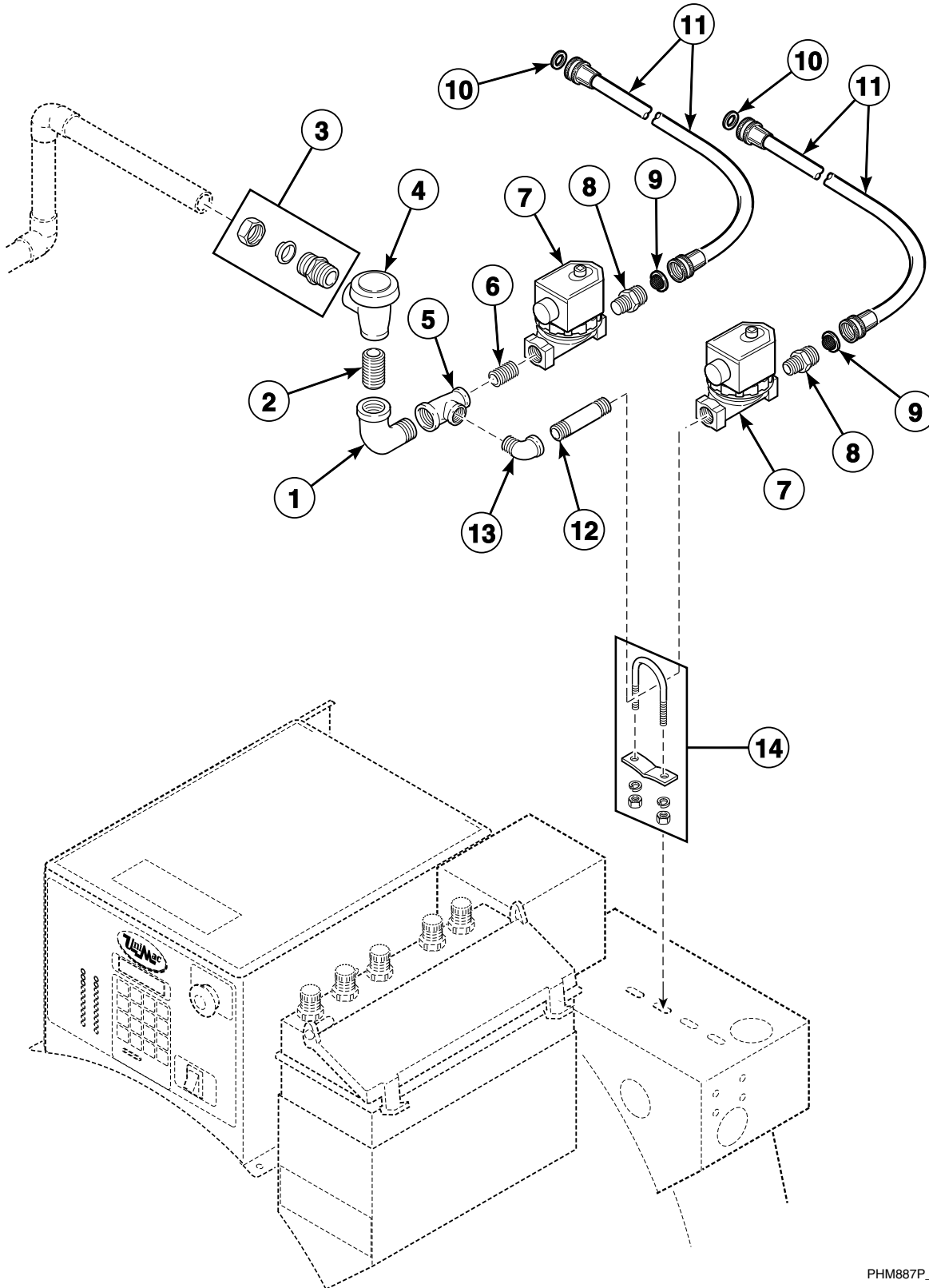
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Spray and Fill Plumbing - Hays Valves

REF	PART NO.	DESCRIPTION	COMMENTS
1	F380801P	Antisiphon Valve	1/2 inch; F380964 Repair Kit
2	F422106	Tube Connector	
3	F420101	Nipple	
4	F420500	Street Elbow	
5	F420400	Tee	
6	F200401P	U-Bolt Clamp	Includes plate, washers and nuts
7	F420103	Nipple	
8	F380901P	Coil	Round; 120 Volt
	F380975	Coil	Rectangular; Plug type; 120 Volt; DIN
	F380902P	Coil	Round; 220 Volt
	F380976	Coil	Rectangular; Plug type; 220 Volt; DIN
9	F421908	Hose Adapter	Standard thread
	F421949	Nipple	Metric thread
10	F380700P	Solenoid Valve	1/2 inch; 120 Volt
	F380701P	Solenoid Valve	1/2 inch; 220 Volt
	F380780P	Valve	220 Volt; Includes harness
	F380914P	Repair Kit	1/2 inch
11	803615	Washer	
12	F200164	Water Hose	Standard thread
	F200166	Water Hose	Metric thread
13	20290	Washer	
14	F421930	Hose Barb	
15	F200199P	Water Hose	
16	F420401	Tee	
17	F420502	Street Elbow	
18	F420105	Nipple	
19	F380800P	Vacuum Breaker Valve	3/4 inch; F280965 Repair Kit

Spray Plumbing - Parker Valves

Not on all machines

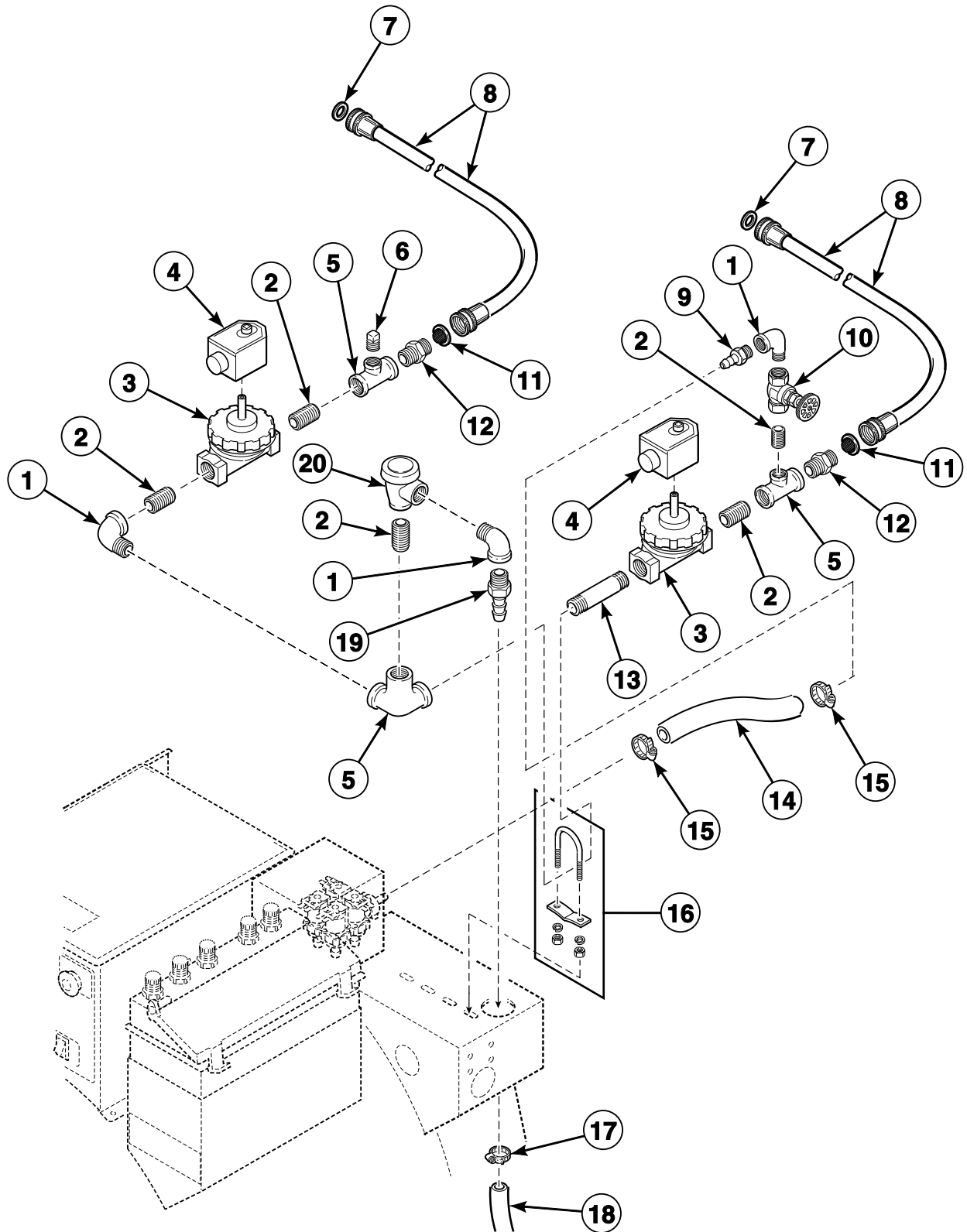


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Spray Plumbing - Parker Valves

REF	PART NO.	DESCRIPTION	COMMENTS
1	F420502	Street Elbow	
2	F420105	Nipple	
3	F422106	Tube Connector	
4	F380800P	Vacuum Breaker Valve	3/4 inch; F380965P Repair Kit
5	F420401	Tee	
6	F420101	Nipple	
7	F381702P	Valve	1/2 inch; 120 Volt
	F381703P	Valve	1/2 inch; 220 Volt
	F141901P	DIN Harness Assembly	
	F380986P	DIN Coil	120 Volt
	F380987P	DIN Coil	220 Volt
	F380993P	Valve Repair Kit	1/2 inch
8	F421908	Hose Adapter	Standard thread
	F421949	Nipple	Metric thread
9	803615	Washer	
10	20290	Washer	
11	F200164	Water Hose	Standard thread
	F200166	Water Hose	Metric thread
12	F420103	Nipple	
13	F420500	Street Elbow	
14	F200401P	U-Bolt Clamp	Includes plate, washers and nuts

Fill Plumbing - Parker Valves

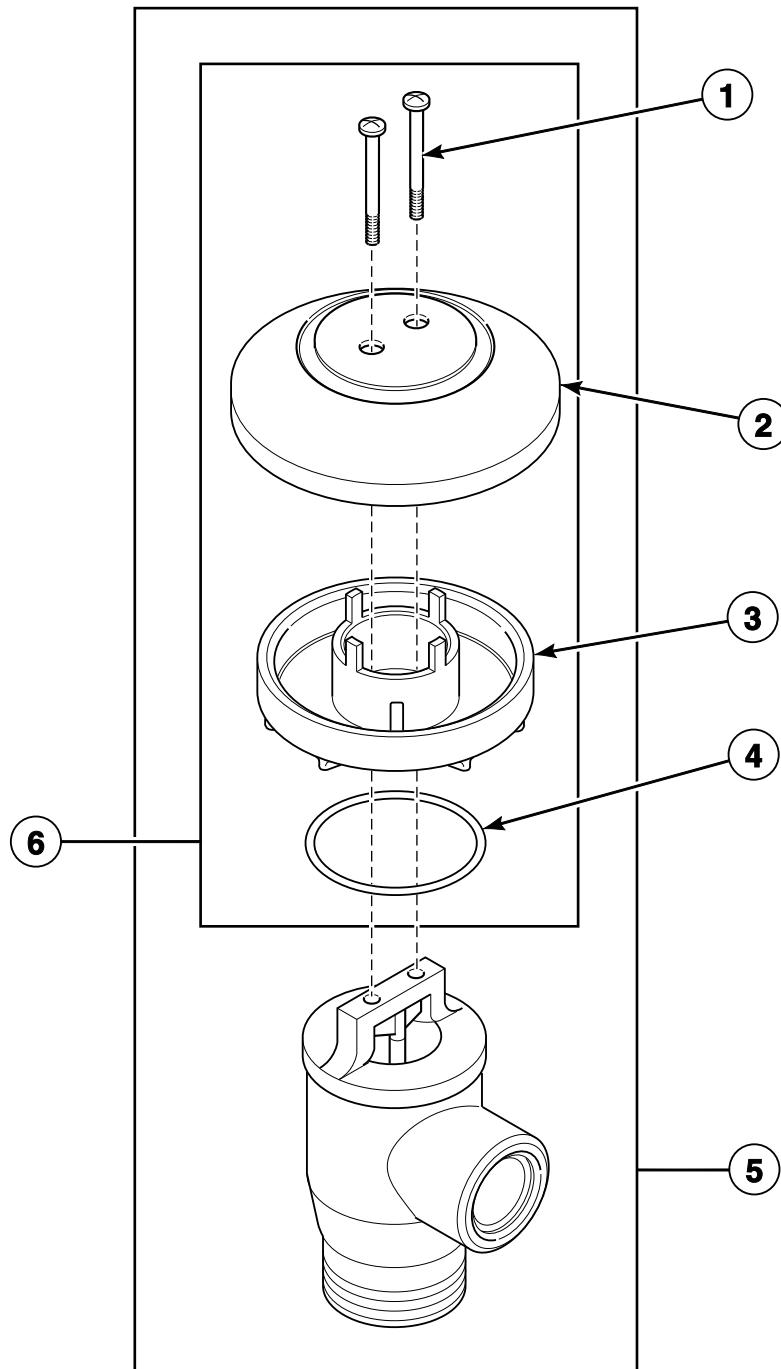


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Fill Plumbing - Parker Valves

REF	PART NO.	DESCRIPTION	COMMENTS
1	F420500	Street Elbow	
2	F420101	Nipple	
3	F381702P	Valve	1/2 inch; 120 Volt
	F381703P	Valve	1/2 inch; 220 Volt
	F141901P	DIN Harness Assembly	
	F380993P	Valve Repair Kit	1/2 inch
4	F380986P	DIN Coil	120 Volt
	F380987P	DIN Coil	220 Volt
5	F420400	Tee	
6	F420408	Plug	
7	20290	Washer	
8	F200164	Water Hose	Standard thread
	F200166	Water Hose	Metric thread
9	F421951	Hose Barb	
10	F380500	Gate Valve	
11	803615	Washer	
12	F421908	Hose Adapter	Standard thread
	F421949	Nipple	Metric thread
13	F420103	Nipple	
14	F200108P	Water Hose	
15	F200206	Hose Clamp	No. 4
16	F200401P	U-Bolt Clamp	Includes plate, washers and nuts
17	F200222	Hose Clamp	No. 12
18	F200104P	Hose	
19	F421930	Hose Barb	
20	F380801P	Antisiphon Valve	1/2 inch; F380964P Repair Kit

Vacuum Breaker Assembly with Leak Containment Kit

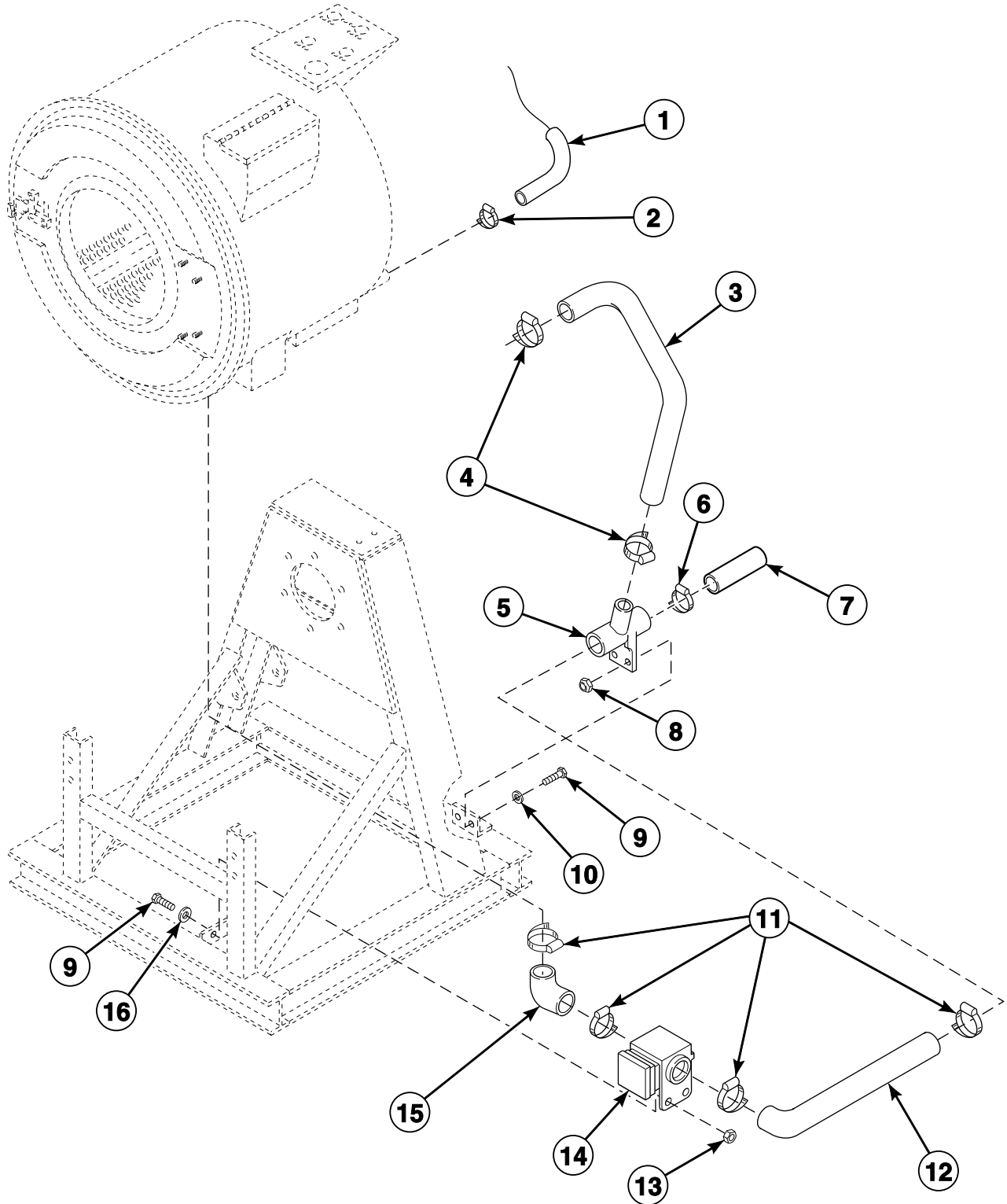


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Vacuum Breaker Assembly with Leak Containment Kit

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430938	Screw	
2	F0380808-00	Vacuum Breaker Cap	
3	F0380809-00	Containment Device	
4	F0170221-00	O-Ring	
5	F063754701P	Vacuum Breaker Valve	3/4 inch; F380965 Repair Kit; Includes item 6
6	F0798922-00	Vacuum Breaker Kit	Includes items 1-4

Drain Valve and Hoses

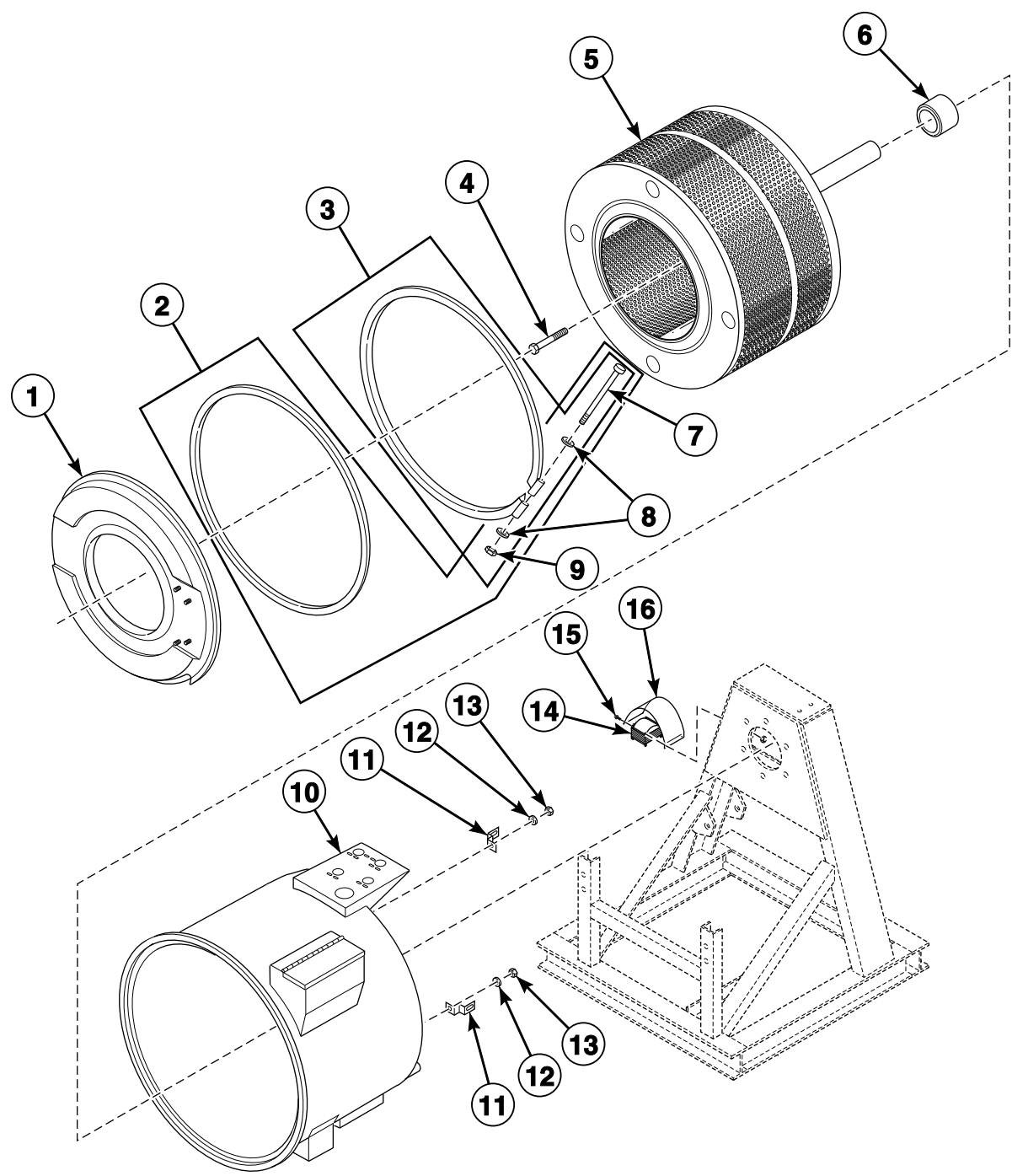


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Drain Valve and Hoses

REF	PART NO.	DESCRIPTION	COMMENTS
1	F020014200	Air Trap Hose	
2	F200205	Hose Clamp	No. 10
3	F150353	Overflow Hose	
4	F200215	Hose Clamp	No. 28
5	F8017101	Drain Connector Tee	
6	F200201	Hose Clamp	No. 56
7	F150308	Overflow Hose	
8	F431005	Nut	
9	F430103	Screw	
10	F431147	Washer	
11	F200213	Hose Clamp	No. 40
12	F8106501	Drain Hose	Rear
13	F430211	Nut	
14	803293	Drain Valve	2 inch; 120 Volt
	803292	Gravity Drain Valve	2 inch; 220 Volt
	F380918	Main Drive Kit	
15	F8105901	Drain Hose	
16	M400014	Washer	

Basket and Shell



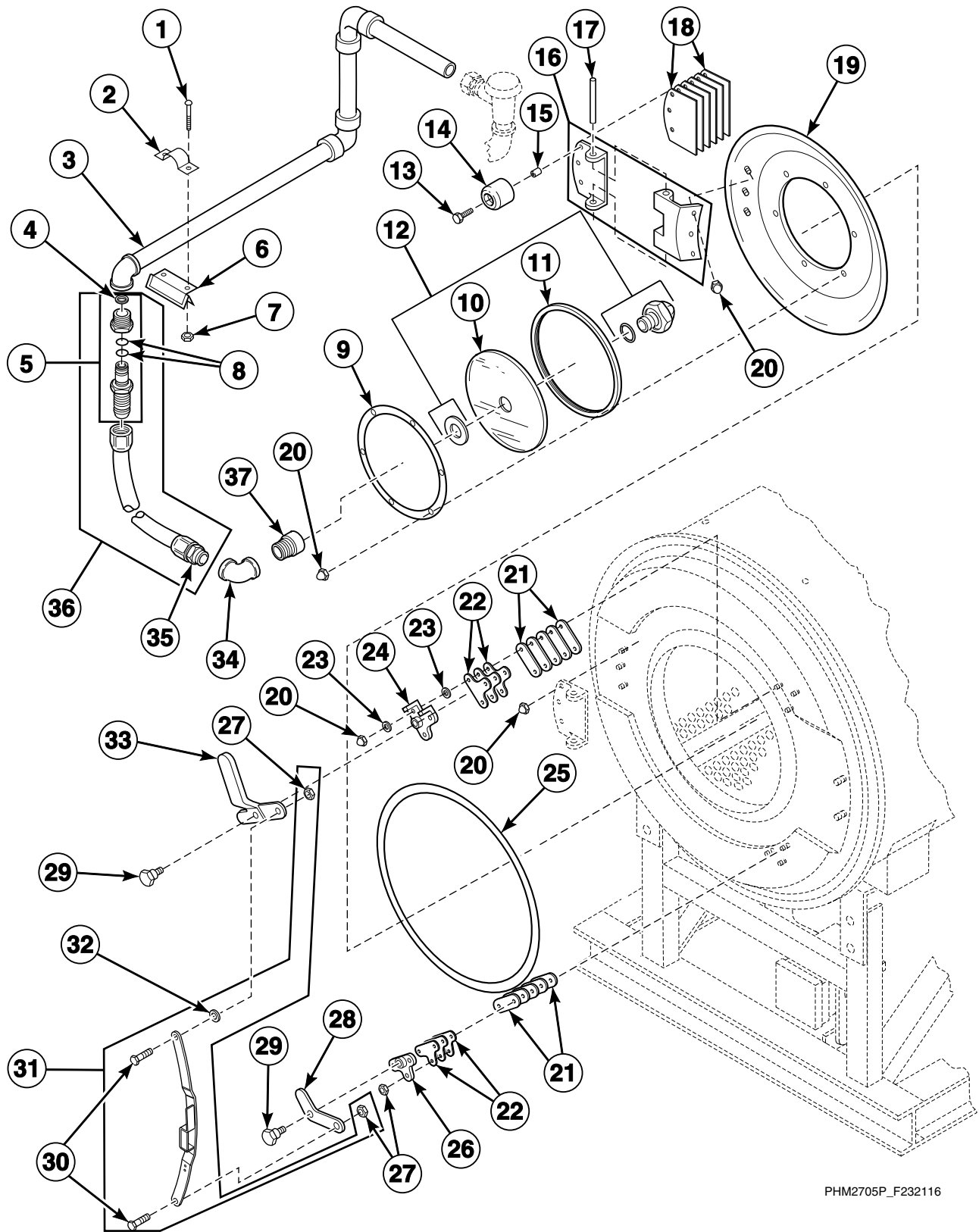
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Basket and Shell

REF	PART NO.	DESCRIPTION	COMMENTS
1	F741305	Shell Front Kit	New style; Single door box; Includes F200085000 Hot Surface Warning Decal and F8058701 Shell Front
	F8058701	Shell Front	
	N/A	Shell Front Kit	Old style; Dual door box
	F200119800	Shell Front Assembly	New style; Single door box; Includes door bumper moulding, warning decal, door latch shim, top latch bracket casting, lower door latch bracket casting, door butt, door bumper bushing, shell front weldment, door butt shim and door bracket latch shim
2	F792000	Shell Front Gasket Kit	Includes F170125P Shell Band Seal, F410102 Clear Sealant and items 7-9
3	F741701	Shell Band Kit	Includes items 7-9
4	N/A	Screw	
5	F603225-1	Basket Assembly	Models UW35M2, UW35P2 and UW35S2; Includes item 6
	F604129	Basket Assembly	Models UW35M3, UW35P3 and UW35S3; Includes item 6
	F604377	Basket Assembly	Model UW35P4
6	F8312003P	Shaft Seal Sleeve	Models UW35M2, UW35P2 and UW35S2
	F8312008P	Shaft Seal Sleeve	Models UW35M3, UW35P3 and UW35S3
7	F430518	Screw	
8	F430317	Washer	
9	F430215	Nut	
10	F634508	Shell Assembly	Models UW35M2, UW35P2 and UW35S2; Standard
	N/A	Shell Assembly	Models UW35M2, UW35P2 and UW35S2; With starch
	F634510	Shell Assembly	Models UW35M3, UW35P3 and UW35S3; Standard
	F634510-1	Shell Weldment	Models UW35M3, UW35P3 and UW35S3; With starch
	N/A	Shell Assembly	Model UW35P4; Standard
11	F601806	Shell Mounting Bracket	
12	M400081	Washer	
13	20274	Nut	
14	C000203	Transformer	
15	F430935	Screw	
16	F140425	Control Transformer Cover	

N/A = Part no longer available

Door and Spray Rinse

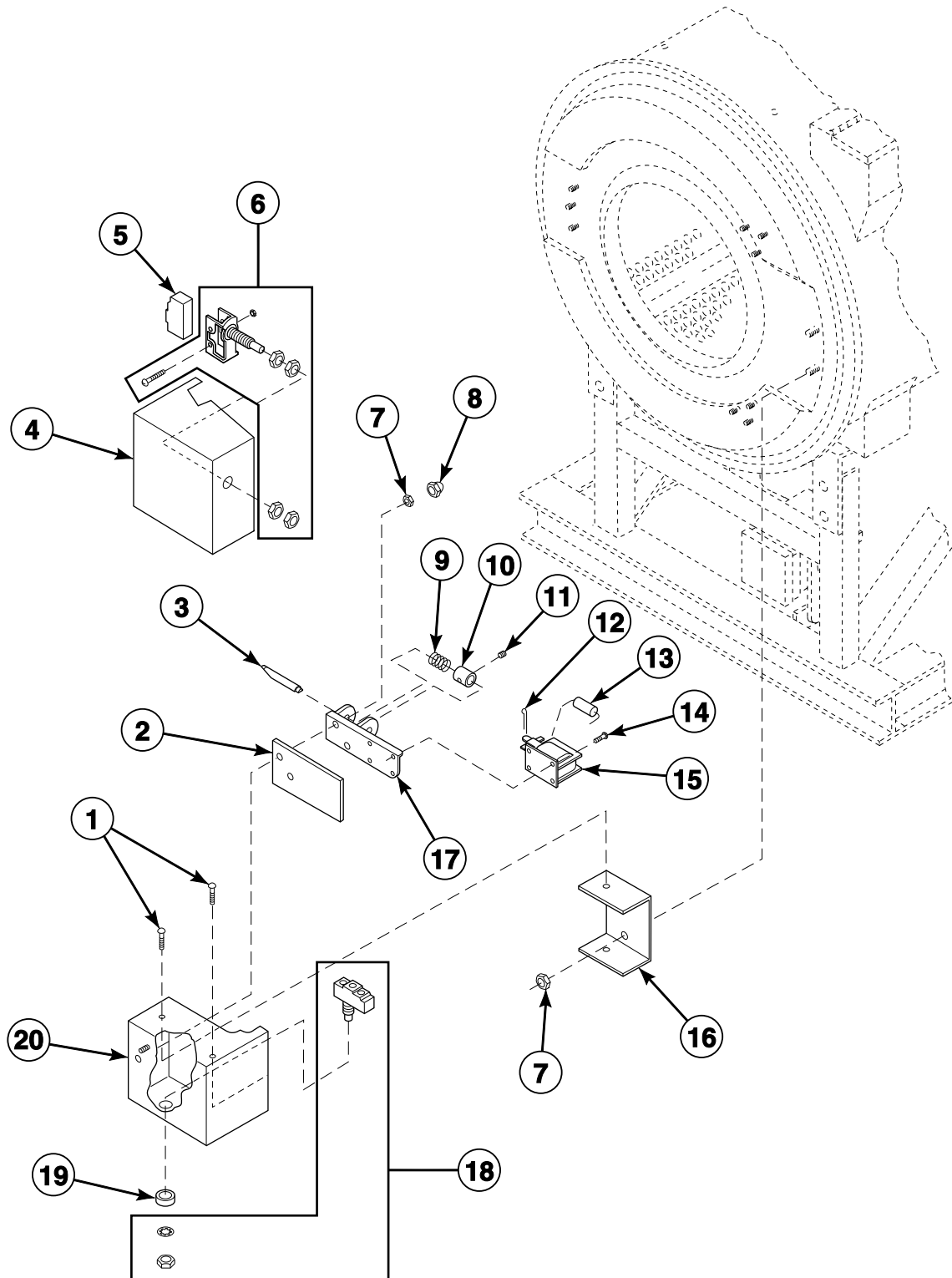


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Door and Spray Rinse

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430917	Screw	
2	F602880	Spray Rinse Strap	
3	F603696-7	Spray Rinse Tube Assembly	
4	F310206	Ring Retainer	
5	F422108	Swivel Coupling	Includes items 4 and 8
6	F602901P	Spray Rinse Bracket Assembly	Includes items 1 and 7
7	F431022	Nut	
8	F170200	O-Ring	
9	F320100	Retainer Ring Spinning	
10	F290202P	Glass Kit	For models with spray rinse
	F290203P	Glass	For models without spray rinse
11	F170112	Door Glass Gasket	
12	F730077	Spray Rinse Nozzle Kit	
13	F430103	Screw	
14	F150366	Door Bumper Moulding	
15	F430416	Door Bumper Bushing	
16	F200030600P	Door Hinge Strap Kit	Includes F200030700 Door Hinge
17	F601815	Door Hinge Pin	
18	F0610695-00	Door Butt Shim	
19	F630315	Stud Weldment	
	F200119500P	Door Assembly	For models with spray rinse; Includes items 9, 10, 12, 18, magnet, door spinning, door push handle, door push brace and door hinge
	F200119400	Door Assembly	For models without spray rinse; Includes items 9, 10, 12, 18, magnet, door spinning, door push handle and door push brace
20	F431026	Nut	
21	F631989	Door Bracket Latch Shim	
22	F602058	Door Latch Bracket Shim	
23	F431100	Washer	
24	F150201P	Top Latch Bracket Casting	
25	F170143	Door Gasket	
26	F150202	Lower Door Latch Bracket Casting	
27	F431002	Nut	
28	F150204	Lower Door Latch Casting	
29	F430168	Screw	
30	F430927	Screw	
31	F746800	Extension Arm Kit	Single door box; Includes items 27, 30 and 32
	F746801	Extension Arm Kit	Dual door box
32	F431118	Washer	
33	F150203	Door Handle Casting	
34	F422319	Elbow	
35	F422109	No-Swivel Coupling	
36	F730025	Spray Rinse Hose Kit	Includes items 4, 5, 8 and 35
37	F421938	Extension	

Dual Door Box



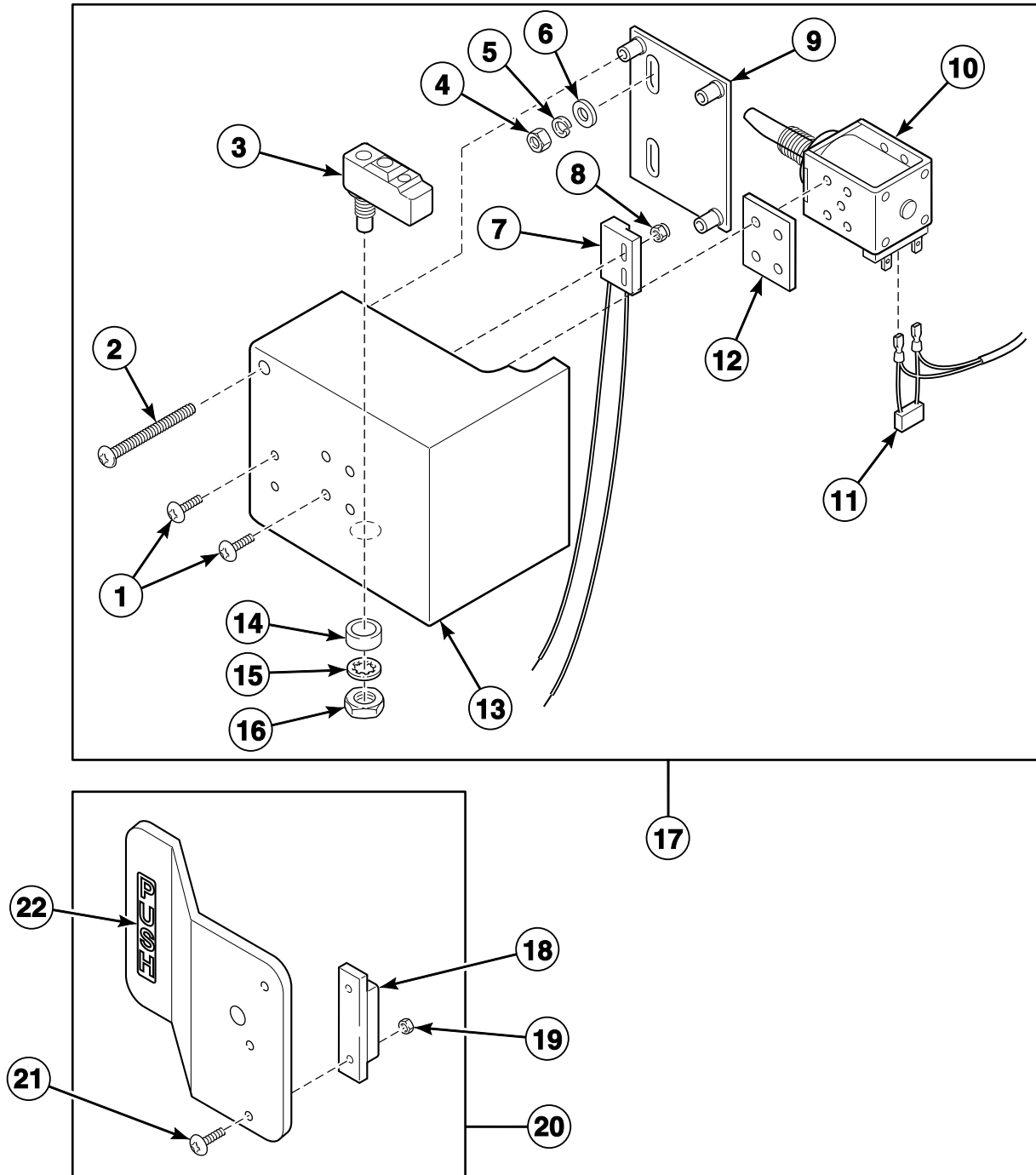
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Dual Door Box

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430988	Screw	
2	F170135	Door Lock Gasket	
3	F601081	Door Lock Plunger	
4	N/A	Left Door Box	
5	F340901	Switch	
6	F340913	Switch Extension	Includes nuts and screw
7	F430211	Nut	
8	F190300	Cap	
9	F310119	Door Lock Solenoid Spring	
10	F150288	Door Lock Collar	
11	F430502	Screw	
12	F431201	Cotter Pin	
13	F330217P	RC Network Filter	Includes F140627 Connector and F141022 Connector
14	F430917	Screw	
15	F300101P	Door Solenoid	120 Volt
	F300105	Door Solenoid	220 Volt
16	F601129	Door Box Mounting Bracket	
17	F605525	Door Box Mounting Plate Assembly	
18	F340900	Interlock Switch	
19	F601055	Interlock Switch Spacer	
20	F601523	Right Door Box	

N/A = Part no longer available

Single Door Box



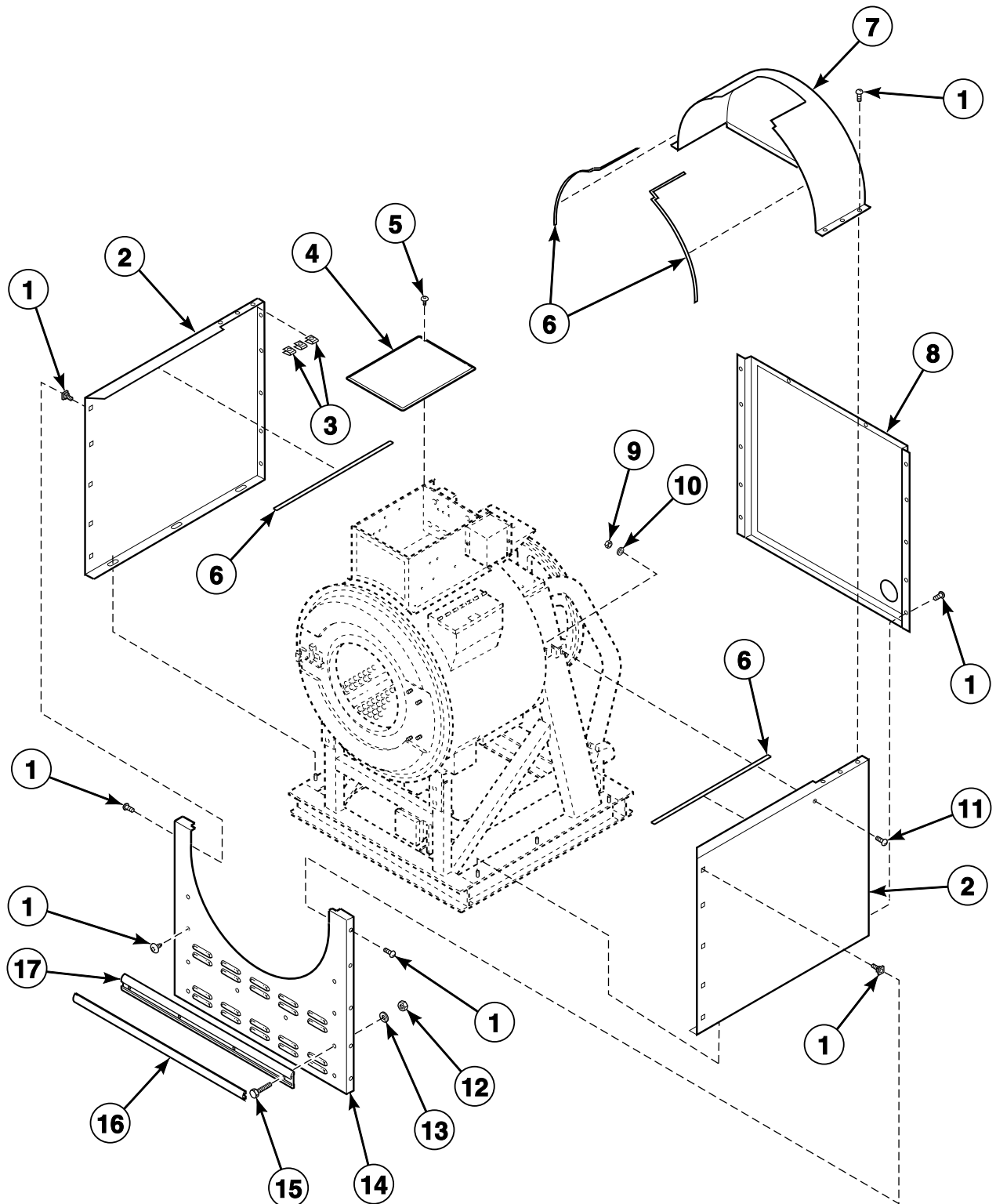
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Single Door Box

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430917	Screw	
2	F430996	Screw	
3	F340900	Interlock Switch	
4	F430215	Nut	
5	F431100	Washer	
6	F431142	Washer	
7	F200321200	Magnetic Switch Assembly	
8	F430231	Nut	
9	F605525	Door Box Mounting Plate Assembly	
10	F300118P	Door Lock Solenoid	120 Volt
	F300129P	Door Lock Solenoid	220 Volt
11	F330217P	RC Network Filter	Includes F140627 Connector and F141022 Connector
12	F609728	Solenoid Spacer	
13	F0605466-00	Door Box	
14	F601055	Interlock Switch Spacer	
15	F431104	Washer	
16	F431021	Nut	
17	N/A	Door Box Assembly	120 Volt
	F604191	Door Box Assembly	220 Volt
18	F8390801	Magnet	
19	F430232	Nut	
20	F746201-1	Push Handle Kit	
21	F430909	Screw	
22	F230303	Push Decal	

N/A = Part no longer available

Cabinet

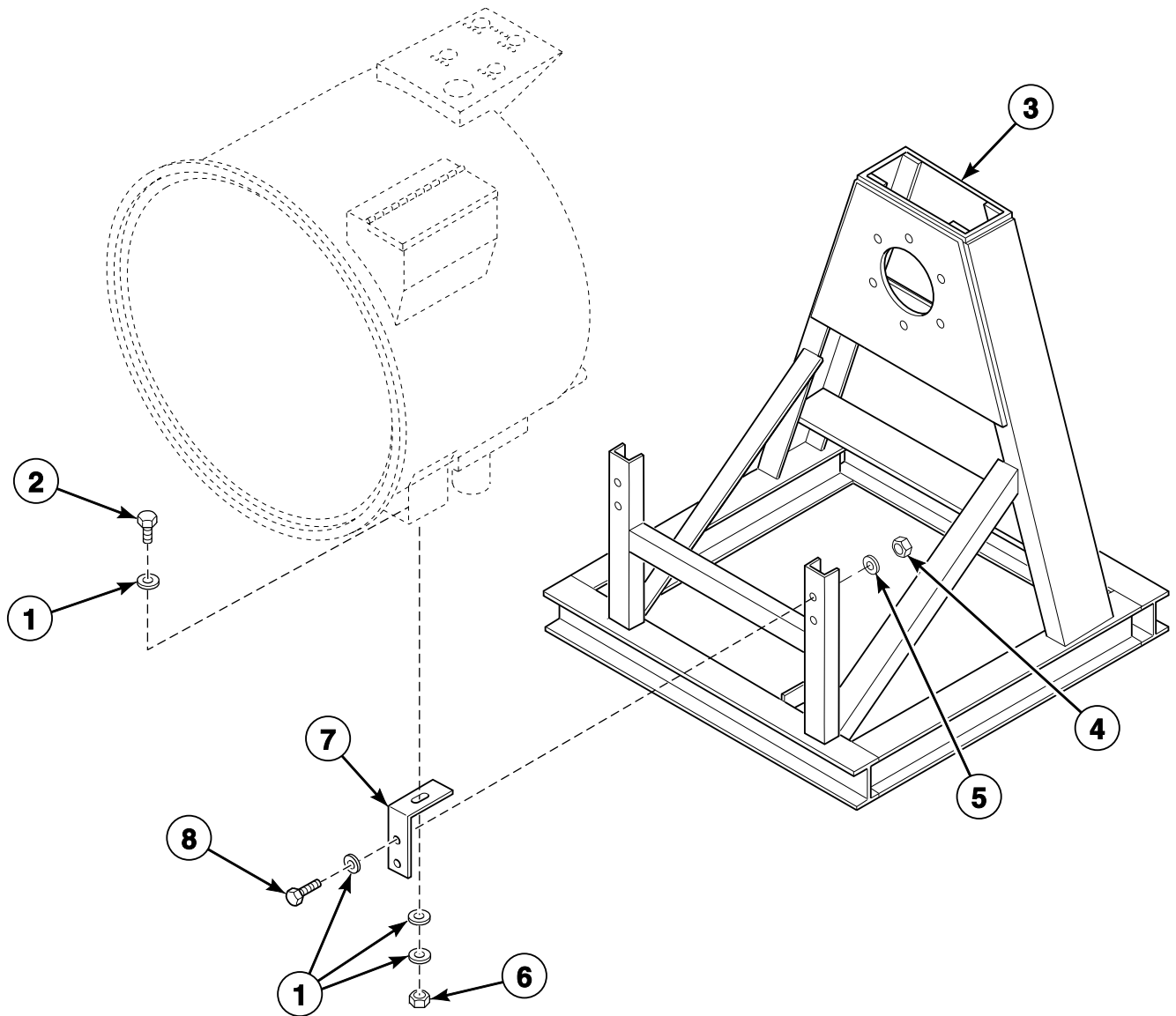


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Cabinet

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430956	Screw	
2	F632342	Side Panel	Reversible
3	F430264	Nut	
4	F634558	Control Module Cover	
5	70240301	Screw	
6	F170400RP	Trim	
7	F634147	Cage Wrap Assembly	
8	F632347	Rear Panel	
9	F430215	Nut	
10	F430317	Washer	
11	F432234	Screw	
12	F430211	Nut	
13	F431100	Washer	
14	F630356	Front Panel	
15	F430921	Screw	
16	F150397	Extrusion Insert	Order 3 feet
17	F150407	Rub Rail	

Frame



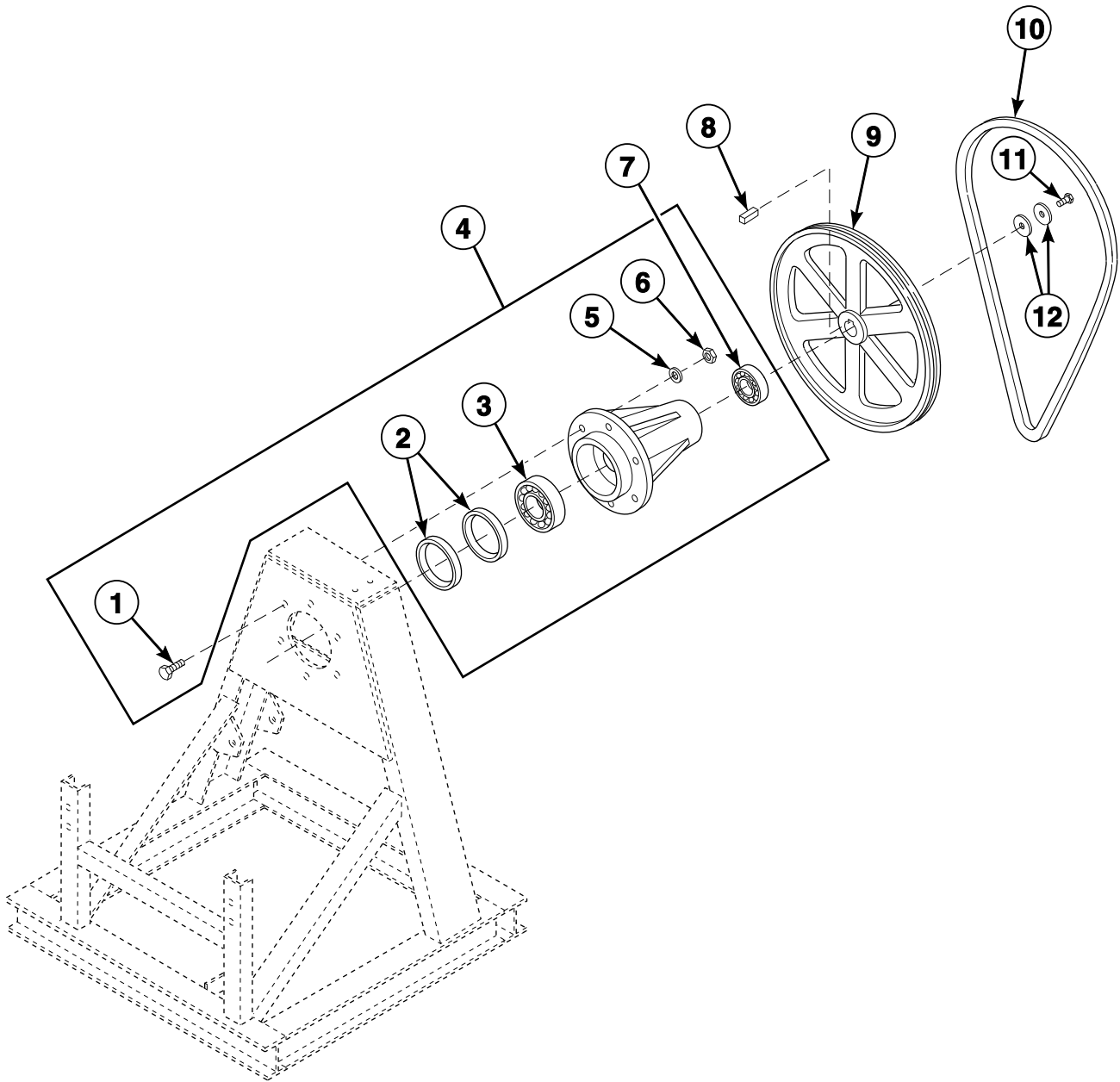
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Frame

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400081	Washer	
2	F430116	Screw	
3	F603330	Frame Assembly	Models UW35M2, UW35P2 and UW35S2
	F606219	Frame Assembly	Models UW35M3, UW35P3 and UW35S3
	N/A	Frame Assembly	Model UW35P4
4	20274	Nut	
5	M400014	Washer	
6	70142	Nut	
7	F601806	Shell Mounting Bracket	
8	F430924	Screw	

N/A = Part no longer available

Pulley and 2 and 3 Speed Trunnion Assembly

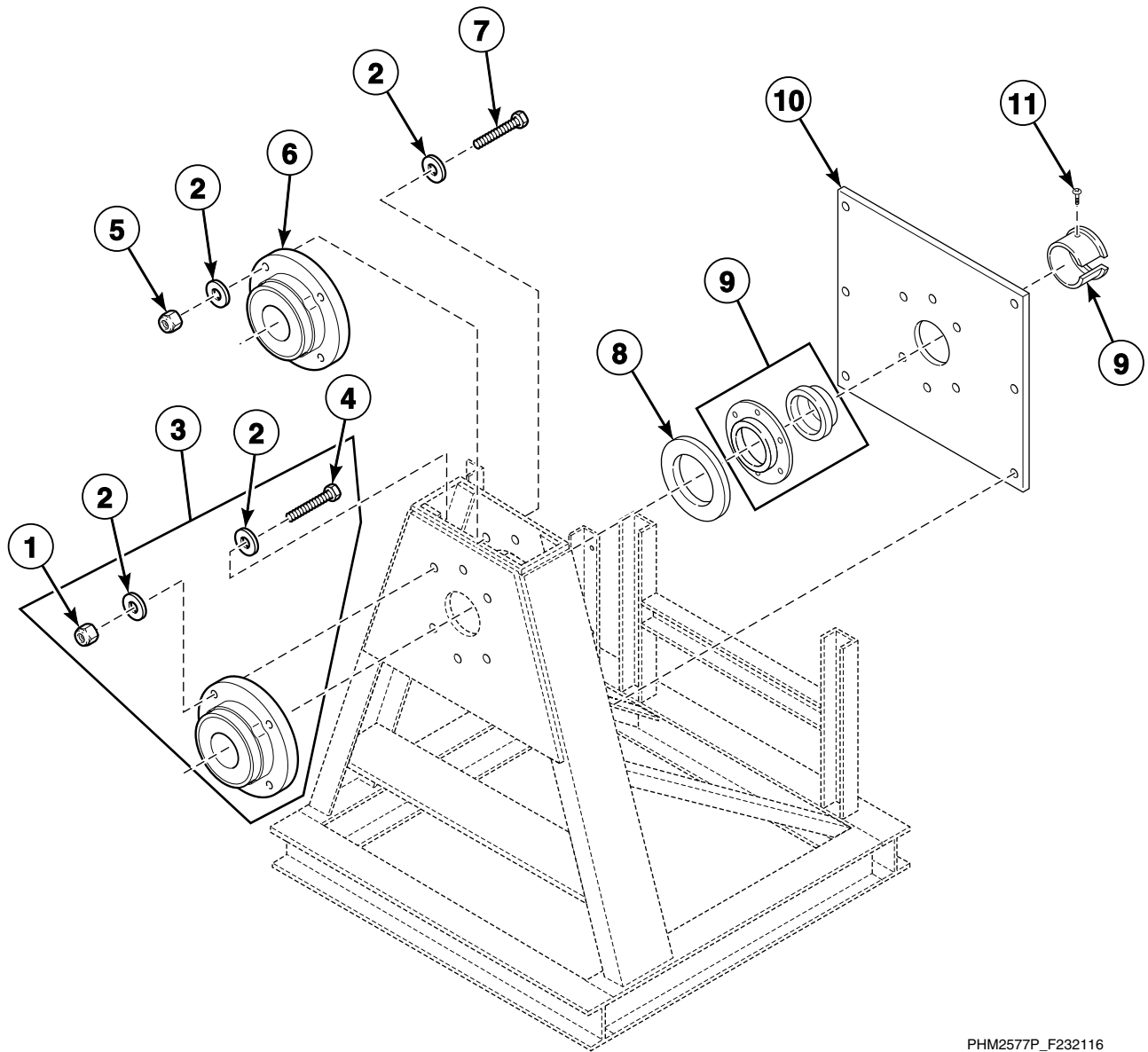


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Pulley and 2 and 3 Speed Trunnion Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430987	Screw	Models UW35M2, UW35M3, UW35P2, UW35P3, UW35S2 and UW35S3
2	F8203802	Triple Lip Seal	Models UW35M2, UW35P2 and UW35S2
	F8203805	Triple Lip Seal	Models UW35M3, UW35P3 and UW35S3
3	F100123P	Bearing	Models UW35M2, UW35P2 and UW35S2; 6309 2RS
	F100122	Bearing	Models UW35M3, UW35P3 and UW35S3; 6312 2RS C3
4	F747002	Trunnion Kit	Models UW35M2, UW35P2 and UW35S2; Includes F792000 Shell Front Gasket Kit
	F747004	Trunnion Kit	Models UW35M3, UW35P3 and UW35S3; Includes F792000 Shell Front Gasket Kit
5	F431131	Washer	Models UW35M2, UW35M3, UW35P2, UW35P3, UW35S2 and UW35S3
6	F430240	Nut	Models UW35M2, UW35M3, UW35P2, UW35P3, UW35S2 and UW35S3
7	F100108	Bearing	Models UW35M2, UW35P2 and UW35S2; 6208 2RS
	F100123P	Bearing	Models UW35M3, UW35P3 and UW35S3; 6309 2RS C3
8	F430801	Key	
9	F280172	Sheave Pulley	Models UW35M2, UW35P2 and UW35S2
	F280173	Pulley	Models UW35M3, UW35P3 and UW35S3
	N/A	Pulley	Model UW35P4
10	F280341	Belt	Models UW35M2, UW35P2 and UW35S2; 1 required; 3V-850
	F280304	Belt	Models UW35M3, UW35P3 and UW35S3; 2 required; 3V-900
	F280327	Belt	Model UW35P4
11	F430927	Screw	Models through 12/31/04
	F430100	Screw	Models starting 1/1/05
12	F0431159-00	Washer	

Bearings and Seal - Model UW35P4

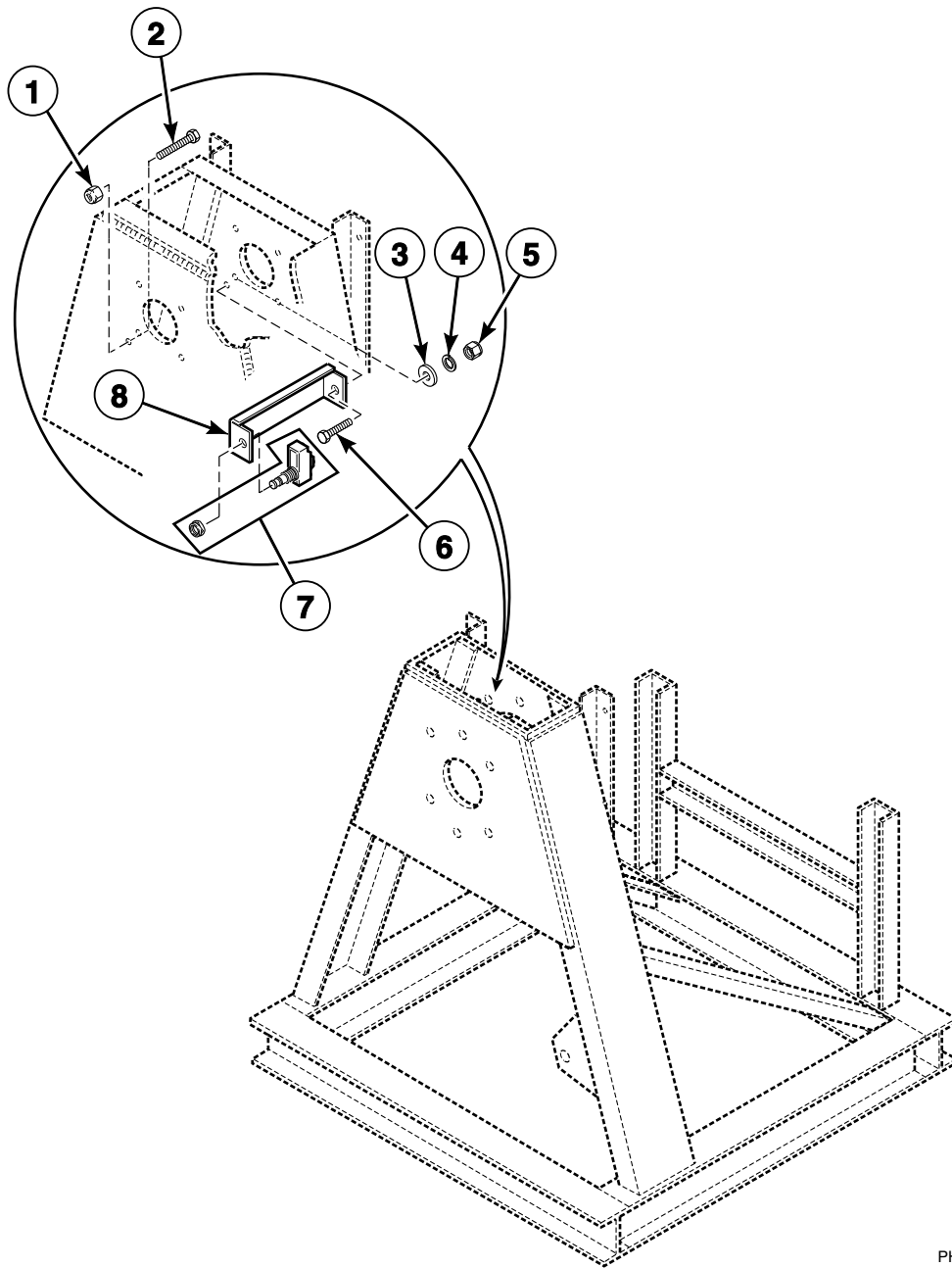


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Bearings and Seal - Model UW35P4

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430200	Nut	
2	F430327	Washer	
3	F745010	Rear Bearing Kit	Includes items 1, 2, 5 and F704854 Key
4	F430136	Screw	
5	F430201	Nut	
6	F798824-00	Front Bearing Kit	Includes item 9, F100150 Bearing, F100203 Slinger, F170120R Shell Band Gasket, F170125 Shell Band Seal, F200001600 Shell Band Gasket, F410102 Clear Sealant, F430137 Screw, F430201 Nut, F430211 Nut, F430317 Washer, F430325 Washer, F430500 Screw, F430935 Screw, F431005 Nut, F431100 Washer, F431112 Washer, F431210 Pop Rivet and F704853 Key
7	F430137	Screw	
8	F170205	O-Ring	
9	F8162101	Face Seal	
10	F601359	Shell Reinforcement Plate	
11	F430917	Screw	

Balance Switch - UW35P4 Models

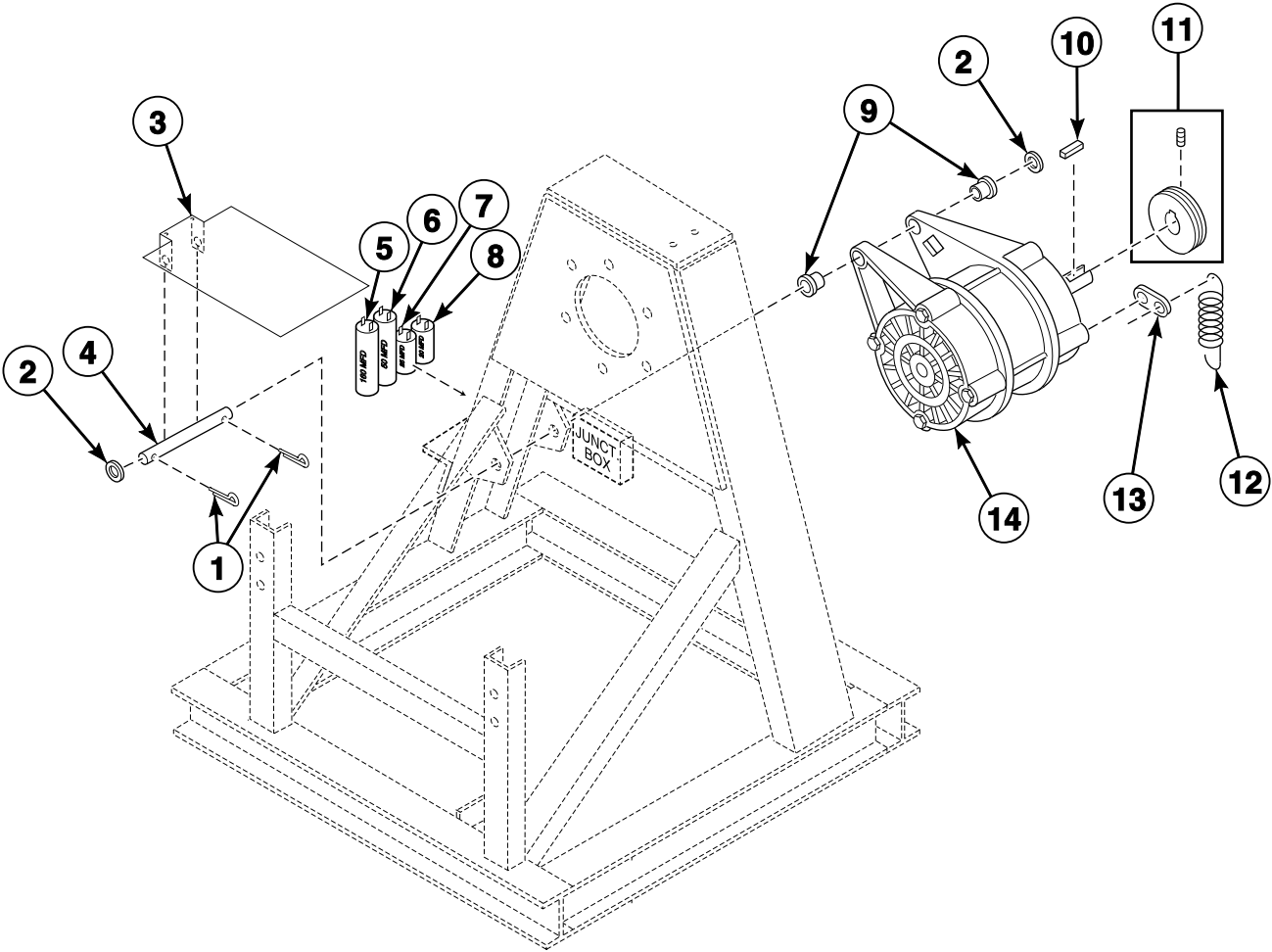


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Balance Switch - UW35P4 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	H88412101	Nut	
2	F430124	Screw	
3	M400081	Washer	
4	M400014	Washer	
5	20274	Nut	
6	F430900	Screw	
7	F340900	Interlock Switch	
8	F601750	Balance Switch Bracket	

Motor - 2 Speed Models

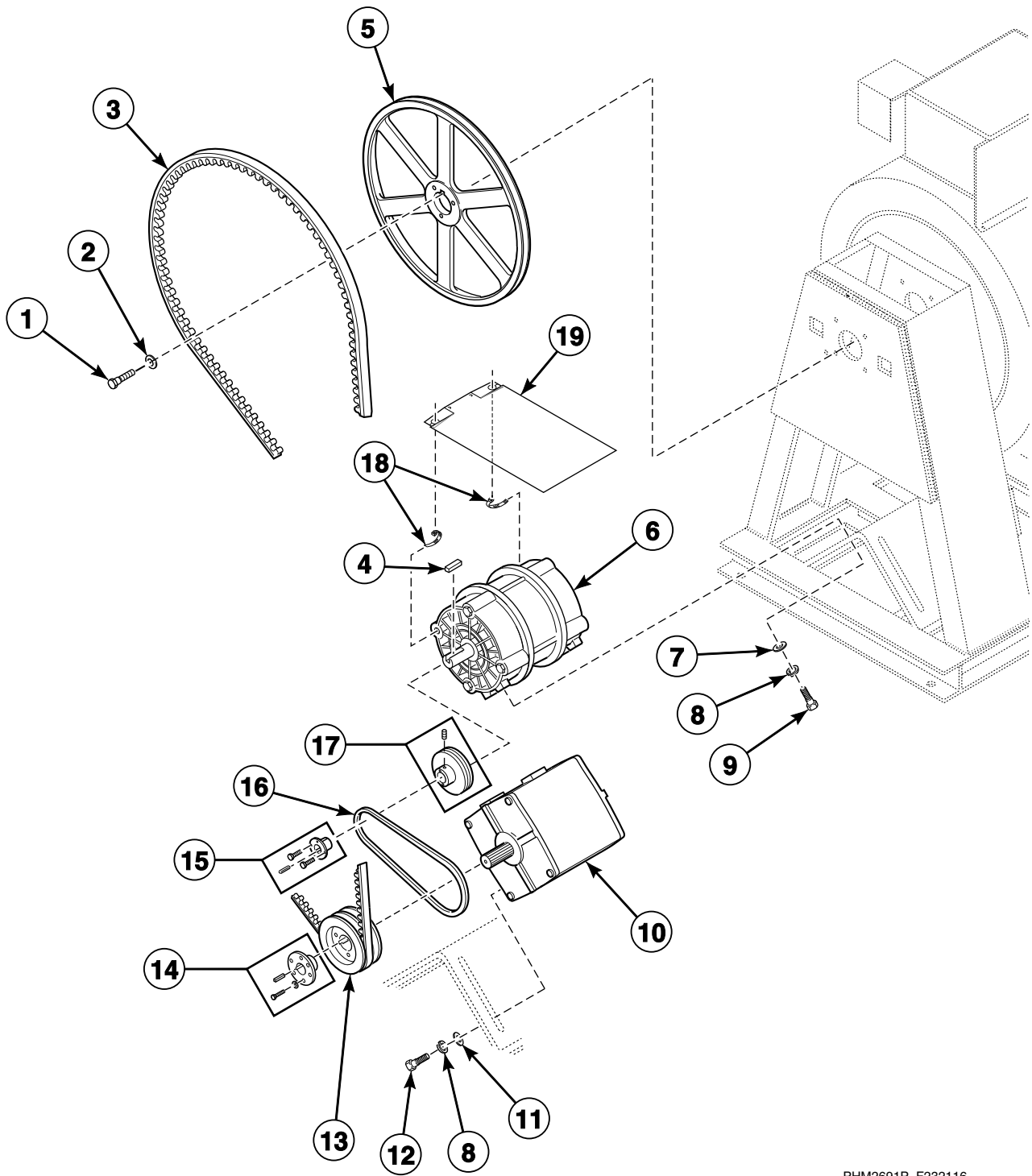


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Motor - 2 Speed Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430401	Cotter Pin	
2	901690	Washer	
3	F200216900	Motor Drip Shield	8 inch
	F200280700	Motor Drip Shield	10 inch
4	F603897	Motor Support Rod	
5	F730344P	Capacitor Kit	160 MFD and 15K resistor
6	F8411901	Capacitor	50 MFD
7	F8411801	Capacitor	25 MFD
8	F8411701	Capacitor	20 MFD
9	F200186100	Motor Support Bushing	
10	F430802	Key	
11	F280186P	Pulley	Includes screw; 50 Hertz; 2-3.650DX7/8; 2 groove; 3.65 inch OD
	F280281	Motor Pulley	Includes screw; 60 Hertz; 1 DP-GR3V300X.875; 1 groove; 3.24 inch OD
12	F310124	Extension Spring	
13	F601515	Clip	
14	F8330001P	Motor	208-240 Volt/60 Hertz/3 Phase; Includes item 9
	F220353	Motor	220-240 Volt/50 Hertz/3 Phase
	F8353601P	Motor	208-240 Volt/60 Hertz/1 Phase
	F8330101P	Motor	380-415 Volt/50 Hertz; 440-480 Volt/60 Hertz; Includes item 9

Motor - 3 Speed Models



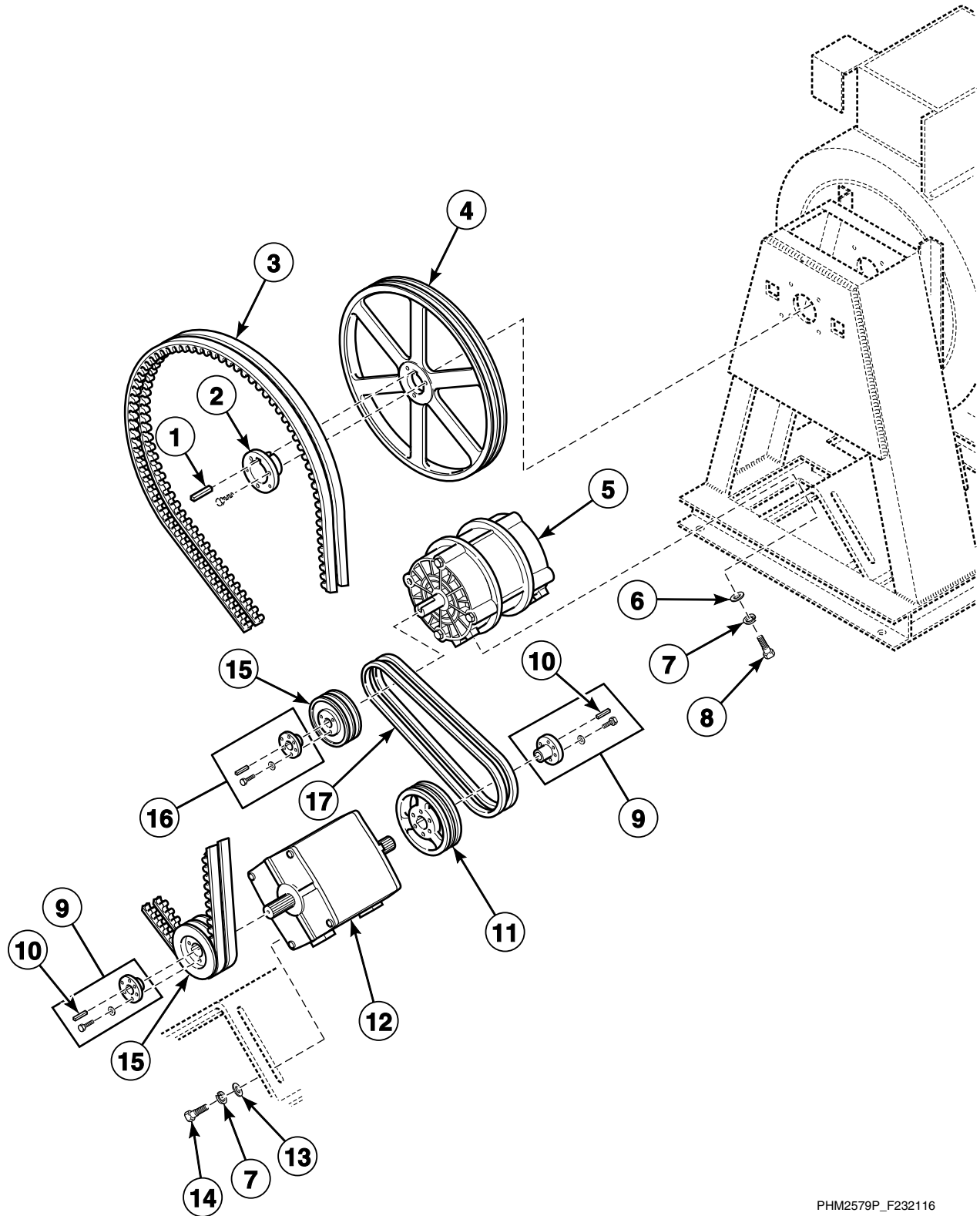
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Motor - 3 Speed Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430927	Screw	
2	F0431159-00	Washer	
3	F280304	Belt	
4	F430802	Key	
5	F280173	Pulley	2G3V2400
6	F220410P	Motor	208-240 Volt/60 Hertz/3 Phase; Wash
	N/A	Motor	220-240 Volt/50 Hertz/3 Phase; Wash
	F220420	Motor	380-415 Volt/50 Hertz/3 Phase; 440-480 Volt/60 Hertz/3 Phase; Wash
7	F430300	Washer	
8	M400014	Washer	
9	800461	Screw	
10	F220411	Motor	208-240 Volt/60 Hertz/3 Phase; Extract
	N/A	Motor	220-240 Volt/50 Hertz/3 Phase; Extract
	F220421	Motor	380-415 Volt/50 Hertz/3 Phase; 440-480 Volt/60 Hertz/3 Phase; Extract
11	M400081	Washer	
12	F430116	Screw	
13	F280236	Pulley	Includes screw; 60 Hertz; 4P3V41; Extract
	N/A	Pulley	Includes screw; 50 Hertz; 4P3V50; Extract
14	F280238	Bushing	P1-1-1/8; Extract
15	F280214	Motor Bushing	H-7/8; Wash
16	F280319	Belt	50 Hertz; 3V-335
	F280352	Belt	60 Hertz; 3VX315
17	N/A	Pulley	60 Hertz; 2H3V31; Wash
	F280178	Pulley	50 Hertz; 2H3V36; Wash
18	F140605	Cable Tie	50 Hertz; 3V-335
19	F200216900	Motor Drip Shield	50 Hertz; 3V-335

N/A = Part no longer available

Motor - Model UW35P4



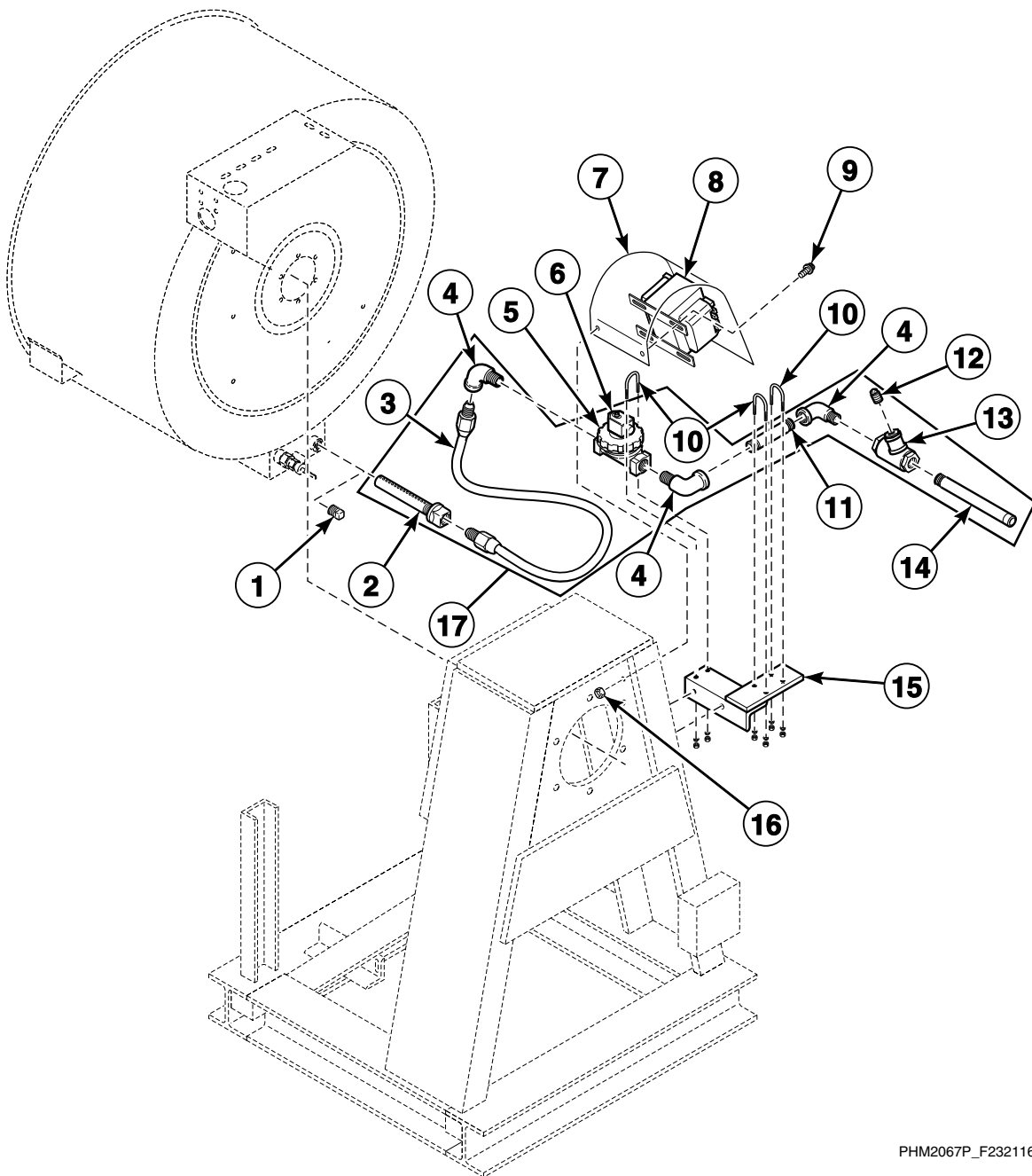
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Motor - Model UW35P4

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430804	Key	
2	N/A	Bushing	Includes screws
3	F280327	Belt	
4	N/A	Pulley	
5	F220410P	Motor	208-240 Volt/60 Hertz/3 Phase; Uses F100124 Motor Bearing
	F220420	Motor	380-415 Volt/50 Hertz/3 Phase; 440-480 Volt/60 Hertz; Uses F100124 Motor Bearing
6	F430300	Washer	
7	M400014	Washer	
8	800461	Screw	
9	F280211P	Motor Pulley Bushing	Includes hardware
10	F430803	Key	
11	F280160	Motor Pulley	
12	N/A	Motor	208-240 Volt/60 Hertz/3 Phase
	N/A	Motor	380-415 Volt/50 Hertz/3 Phase; 440-480 Volt/60 Hertz
13	M400081	Washer	
14	F430116	Screw	
15	F280128	Motor Pulley	
16	F280212	Motor Pulley Bushing	
17	F280349	Belt	

N/A = Part no longer available

Steam Heat Option - Model UW35P4

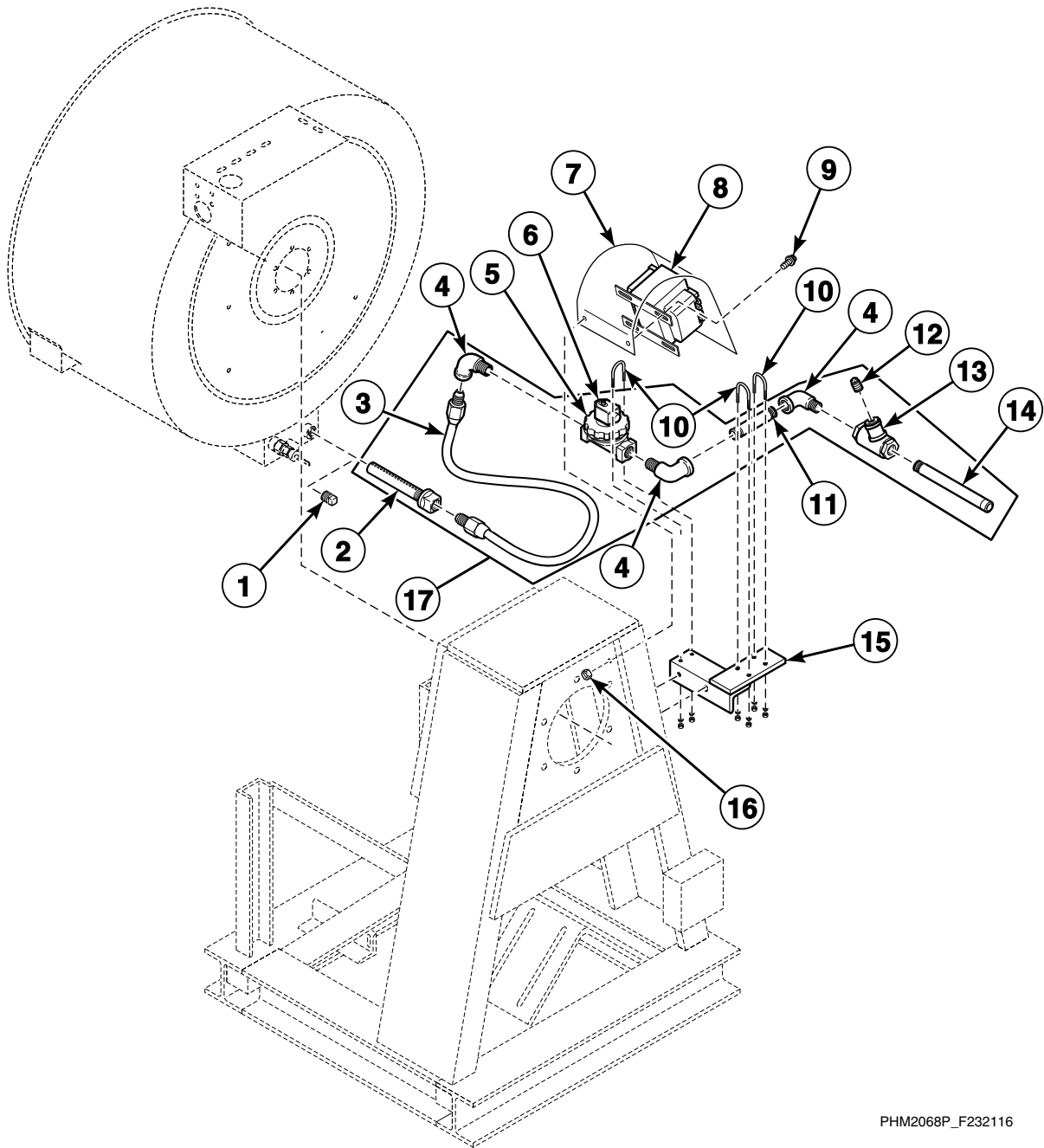


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Steam Heat Option - Model UW35P4

REF	PART NO.	DESCRIPTION	COMMENTS
	F410300	Pipe Insulation	
1	F200202600	Plug	
2	F603131	Steam Injector Tube Assembly	Includes item 1
3	F200517	Steam Hose	
4	F421108	Elbow	
5	F380787P	Steam Valve	220 Volt; F380984P Steam Valve Repair Kit
6	F380987P	DIN Coil	220 Volt
7	F140425	Control Transformer Cover	Mylar
8	F360156P	Transformer	Control; F-voltage
9	F430935	Screw	
10	F200401P	U-Bolt Clamp	Includes washers and nuts
11	F420709	Nipple	
12	F420409	Plug	
13	F270307	Steam Filter	
14	F420711	Nipple	
15	F0635785-00	Steam Bracket Weldment	
16	F430215	Nut	
17	F635782-1	Steam Kit	220 Volt; Includes items 2-6 and 11-14

Steam Heat Option - 3 Speed Models

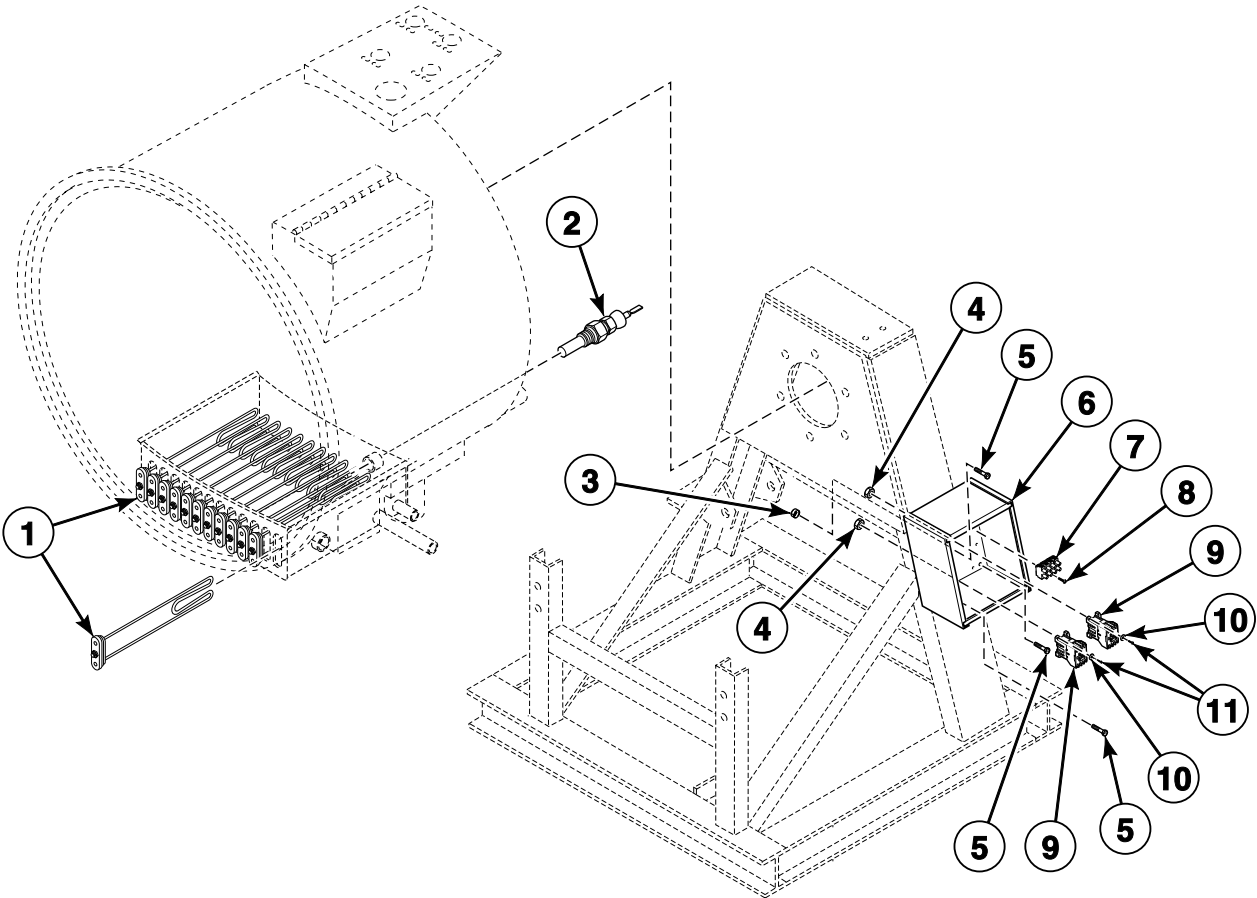


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Steam Heat Option - 3 Speed Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F410300	Pipe Insulation	
1	F200202600	Plug	
2	F603131	Steam Injector Tube Assembly	Includes item 1
3	F200517	Steam Hose	
4	F421108	Elbow	
5	F380787P	Steam Valve	220 Volt; F380984P Steam Valve Repair Kit
6	F380987P	DIN Coil	220 Volt
7	F140425	Control Transformer Cover	Mylar
8	F360156P	Transformer	Control; F-voltage
9	F430935	Screw	
10	F200401P	U-Bolt Clamp	Includes screws and nuts
11	F420708	Nipple	
12	F420409	Plug	
13	F270307	Steam Filter	
14	F420711	Nipple	
15	F0635785-00	Steam Bracket Weldment	
16	F430215	Nut	
17	F635782	Steam Kit	220 Volt; Includes items 2-6 and 11-14

Electric Heat Option

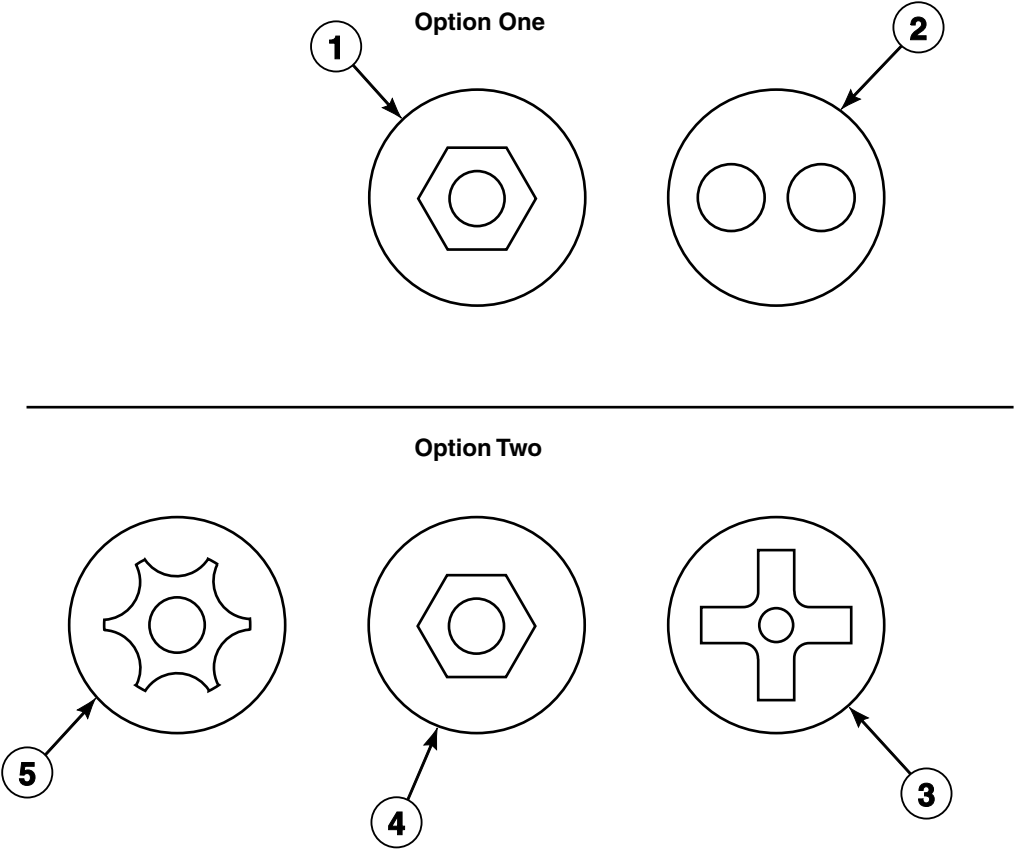


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Electric Heat Option

REF	PART NO.	DESCRIPTION	COMMENTS
1	F360205P	Element	6 required
2	F370606P	Temperature Probe	
3	F430215	Nut	
4	F430231	Nut	
5	F430938	Screw	
6	F140413	Box	
7	M413865	Terminal Block	Q-voltage
	F140747	Input Power Block	N and P-voltage
8	F430916	Screw	Q-voltage
	F430938	Screw	N and P-voltage
9	F330182	Contactor	220 Volt
10	F430311	Washer	
11	F430910	Screw	

Security Fasteners



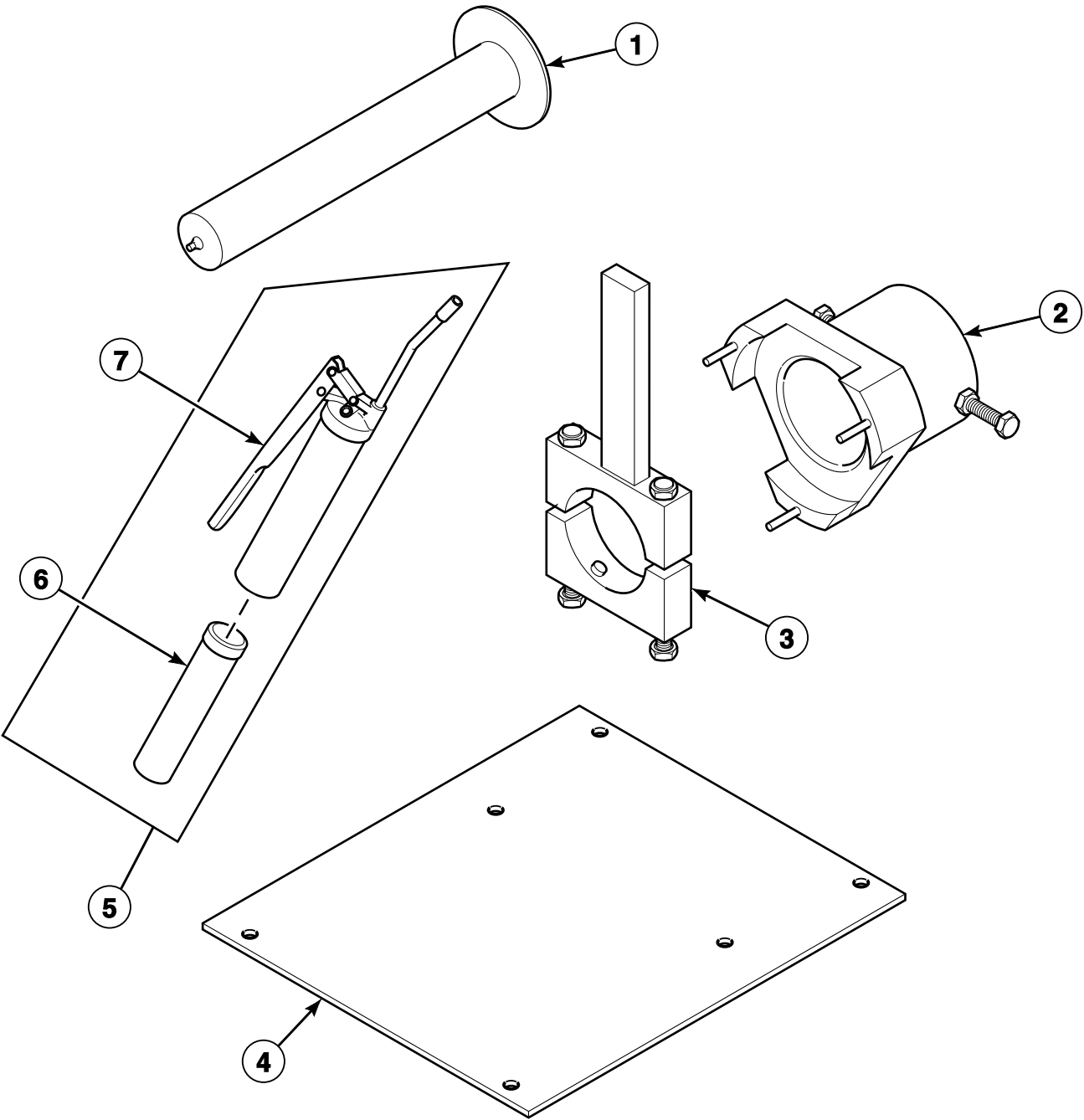
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Security Fasteners

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0430275-00	Screw	No. 8; 32 x 1/2 inch; Used in place of F430956 Screw; Typical location is the side panels and module cover
	F430960	Screw	No. 10; 32 x 3/8 inch; Used in place of F430904 Screw; Typical location is the module to the shell
	F704906	Hex Bit	
2	F0430273-00	Screw	1/4 inch; 20 x 2-1/2 inch; Used in place of F430996 Screw; Typical location is the door box to the bracket
	F0430272-00	Screw	1/4 inch; 20 x 1-1/2 inch; Used in place of F430921 Screw; Typical location is the side panel to the bracket
	F0430274-00	Screw	1/4 inch; 20 x 1/2 inch; Used in place of F430925 Screw; Typical location is the drive box or the cover
	F704907	Spanner Bit	
3	F432260	Screw	1/4 inch; 20 x 2-1/2 inch; Used in place of F430996 Screw; Typical location is the door box to the bracket
	N/A	Phillips Bit	
4	N/A	Screw	1/4 inch; 20 x 1/2 inch; Used in place of F430925 Screw; Typical location is the drive box or the cover
	N/A	Hex Bit	
5	F432259	Screw	No. 8; 32 x 1/2 inch; Used in place of F430956 Screw; Typical location is the side panels and the module cover
	281P4	Torx Bit	

N/A = Part no longer available

Special Tools



PHM2978P_F232116

Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
	1113P	Concrete Hardware Kit	
1	F633426	Alignment Shaft Assembly	
2	F0100312-00	Shaft Seal Alignment Fixture	
3	F460130	Bearing Removal Tool	
4	F604501	Rebar Frame Template	Model UW35P4
	F604226	Rebar Frame Template	Models UW35M2, UW35M3, UW35P2, UW35P3, UW35S2 and UW35S3
5	F798700	Grease Gun Kit	Includes items 6 and 7
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7	F210207P	Grease Gun	

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